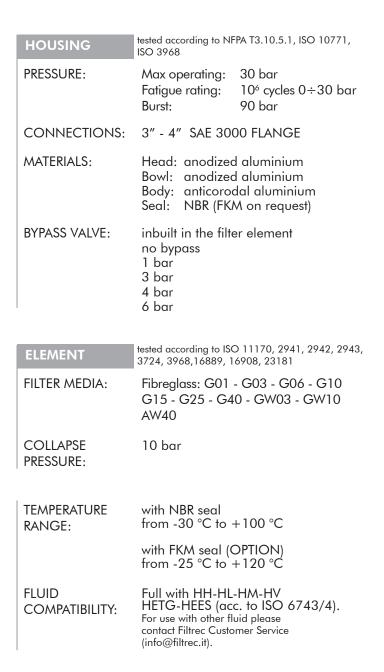


FLR-U5 SERIES

In line medium pressure filters

In line filters for operating pressure up to 30 bar. Flow rate up to 2600 l/min.

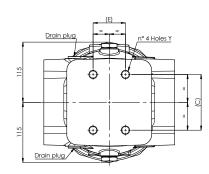


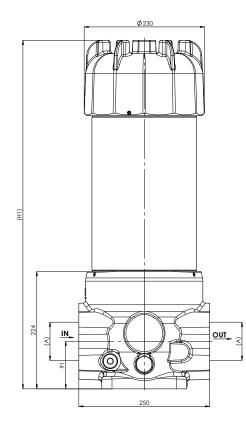


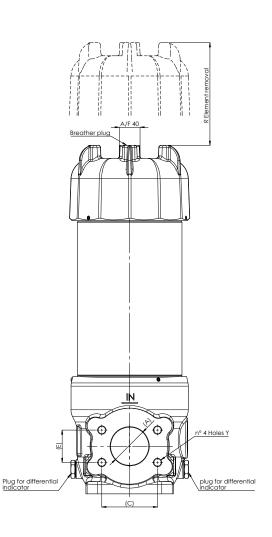


OVERALL DIMENSIONS

A Version



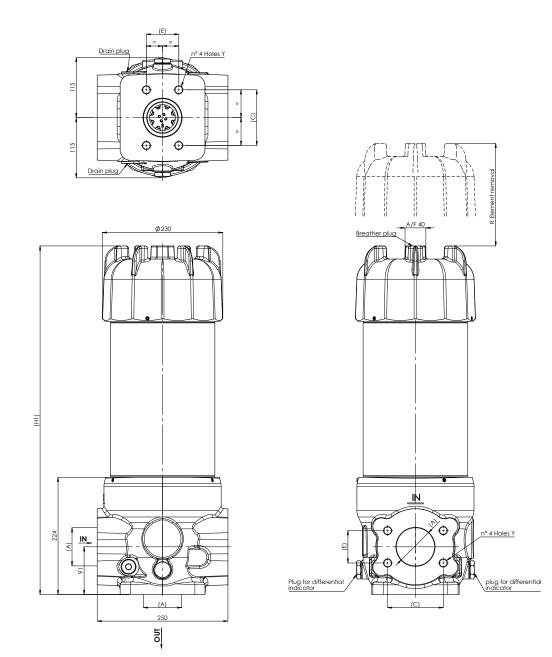






OVERALL DIMENSIONS

B Version



NOMINAL SIZE

MODEL	PORT SIZE A	Y	А	С	Е	H1	R	body Weight
FLR-U562	FLANGE 3" SAE 3000-M		Ø73	106,38	61,93	718	460	29 Kg
1 LR-0302	FLANGE 4" SAE 3000-M	M16 x 24	Ø99	130,18	77,77	/10	400	27 Kg
FLR-U564	FLANGE 3" SAE 3000-M	MIO X 24	Ø73	106,38	61,93	1156	900	35 Kg
	FLANGE 4" SAE 3000-M		Ø99	130,18	77,77	1150		35 Kg



ORDERING INFORMATION

-	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.
	FLR	U5	62	G10	В	6	F10M	Α	2	000	Α	0
SPARE EI	LEMENT	U5	62	G10	В	6						
1. FILTE	R SERIES				FLR							
2. FILTE		VT SERIE	S		U5	_						
3. FILTE					62	-						
<u></u>				_	64	-						
4 FIITE	R MEDIA				000	no ele	mont					
Absolute					G01		ber $\beta_{4\mu m(c)}$	≥ 1.000)			
ULTRA	HIGH CA		(G03		ber $\beta_{5\mu m(c)}$					
FILTER	ELEMEN	ſ			G06		iber β _{7μm(c)}					
					G10		iber β _{12μm(c}					
					G15 G25		iber β _{17μm(c} iber β _{22μm(c}					
					G40		iber $B_{35\mu mlo}$					
					SW03		iber $\beta_{5\mu m(c)}$			er absorb	ent	
					W10		iber $\beta_{12\mu m(c)}$					
				A	W40	water	absorben	only				
5. SEAL	S				В	NBR						
					V	FKM						
6. BYPA	SS VALVE				0	no by	pass or no	elemen	t			
Inbuilt into	o the filter e	lement			1	1 bar						
					3	3 bar						
					4	4 bar						
					6	6 bar						
7. MAIN	N PORT				10M		E 3000 FL					
				F	12M	4" SA	E 3000 FL	ange				
8. PORT	ts layou	IT			А	straig	ht: horizor	ıtal inlet	- horizo	ontal outle	et	
					В	corne	r: horizont	al inlet -	vertica	outlet		
					1	indica	tor seat on	both side	es:			
9. INDI(CATOR P	ORT OP	TION		1	left me	etal plug, ri	ght plast	ic cap			
					2	indica	tor seat on	both side	es with r	metal plug	pre	ferred option
					000	filtrec	standard					
	MPULSO	RY FIELD)		000	millioc	siunuuru					
10. CO				_	A	anodi						
10. CO.	RROSION				A	anodi	zed					
10. CO	RROSION					anodi no op	zed	r low flo	w rate			



ORDERING INFORMATION

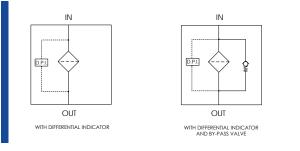
ACCESSORIES

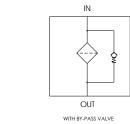
The accessories must be ordered separately

INDICATOR	V02 (VF2)	differential visual 2,7 bar	
(F) digit for FKM seal option *LC24=Led connector For other options see clogging indicators	E02 (EF2)	differential electric 2,7 bar	
	E02L (EF2L)	differential electric 2,7 bar + *LC24	
catalogue	V05 (VF5)	differential visual 5 bar	
	E05 (EF5)	differential electric 5 bar	
	E05L (EF5L)	differential electric 5 bar + *LC24	
	V08 (VF8)	differential visual 8 bar	
	E08 (EF8)	differential electric 8 bar	recommended for no by-pass option
	EO8L (EF8L)	differential electric 8 bar + *LC24	
	LC24	LED connector for pressure switch	
PLUG	P01	metal plug for indicator port - NBR	
	PF1	metal plug for indicator port - FKM	



HYDRAULIC SYMBOLS





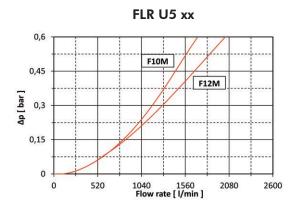
PRESSURE DROP (Ap) INFORMATION FOR FILTER SIZING

The total Delta P through a filter assembly is given from Housing Δp + Element Δp .

This ideally should not exceed 1,0 bar and should never exceed 1/3 of the set value of the by-pass valve. N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm³.

HOUSING PRESSURE DROP

The housing Δp is given by the curve of the considered model and port, in correspondence of the flow rate value.





ELEMENT PRESSURE DROP

The element Δp (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity Vx different than 32 cSt a corrective factor Vx/32 must be applied.

1000 I/min with U564G10B and oil viscosity 46 cSt: (1000 x 0.09) / 1000 x (46 / 32) = 0,13 bar

	G01	G03	G06	G10	G15	G25	G40	GW03	GW10	AW40
U562	0,97	0,4	0,32	0,19	0,17	0,11	0,07	1,15	0,55	0,22
U564	0,45	0,19	0,15	0,09	0,08	0,06	0,03	0,58	0,28	0,11

EXAMPLE OF TOTAL Δp CALCULATION

FLRU5G10B0F10MA1000A0 with 1000 l/min and oil 46 cSt: Housing Δp + element Δp = 0,22 bar + (1000 x 0.09 / 1000 x (46 / 32) bar = 0,35 bar

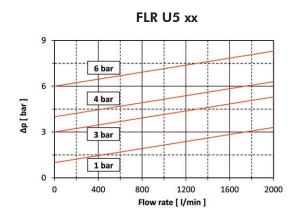
GW03, GW10 AND AW40 QUICK SIZE TABLE

	suggested flow rate [l/min]	GW03 and GW10 water capacity* [l]	AW40 water capacity* [l]
U562	75	1.31	1.50
U564	152	2.65	3.03

* at final $\Delta p = 3$ bar

BYPASS VALVE PRESSURE DROP

The bypass valve Δp is given by the curve of the considered model and setting, in correspondence of the flow rate value.



N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm³.





INDICATOR TIGHTENING TORQUE

50 Nm

SPARE SEAL KIT PART NUMBER (5)

NBR

06.021.00389 06.021.00390

FKM

BOWL/BODY TIGHTENING TORQUE

screw up filter bowl/body till end

DRAIN/VENT TIGHTENING TORQUE

50 Nm

WARNING

FLR...

Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

DISPOSAL OF FILTER ELEMENT

The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

INSTALLATION

- The IN and OUT ports must be connected to the hoses in the correct flow direction (an arrow shows on the filter head (1).
 - 2. The filter housing should be preferably mounted with the bowl (6) upward.
 - 3. Secure to the frame the filter head (1) using the fixing holes (3).
 - Verify that no tension is present on the filter after mounting.
 - 5. Enough space must be available for filter element replacement.
 - 6. The visual clogging indicator must be in a easily viewable position.
 - 7. When a electrical indicator is used, make sure that it is properly wired.
- 8. Never run the system with no filter element fitted.
 9. Keep in stock a spare FILTREC filter element for timely replacement when required.
 - 10. Filter housing should be earthed.

OPERATION

- The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
 - The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
 - 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

MAINTENANCE

- Make sure that the system is switched off and there is no residual pressure in the filter.
 - 2. Loosen vent screw (8).
 - 3. Remove drain plug (9) in housing bottom and drain oil.
 - 4. Unscrew the 3 grub screws (12) of the filter bowl (6).
 - 5. Unscrew filter bowl counter-clockwise.
 - 6. Lift out filter element (4).
 - 7. Check seal on filter bowl (5). We recommend replacement in any case.
 - 8. Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element, first open the plastic bag, then push the element over the spigot in the filter head. Now remove plastic bag.
 - 9. Push the element carefully over the spigot and tighten the 3 grub screws (12) of the filter bowl (6).
 - 10. Tighten drain plug (9) in housing bottom.
 - 11. Tight vent screw (8).
 - 12. The used filter elements can not be cleaned and re-use.





