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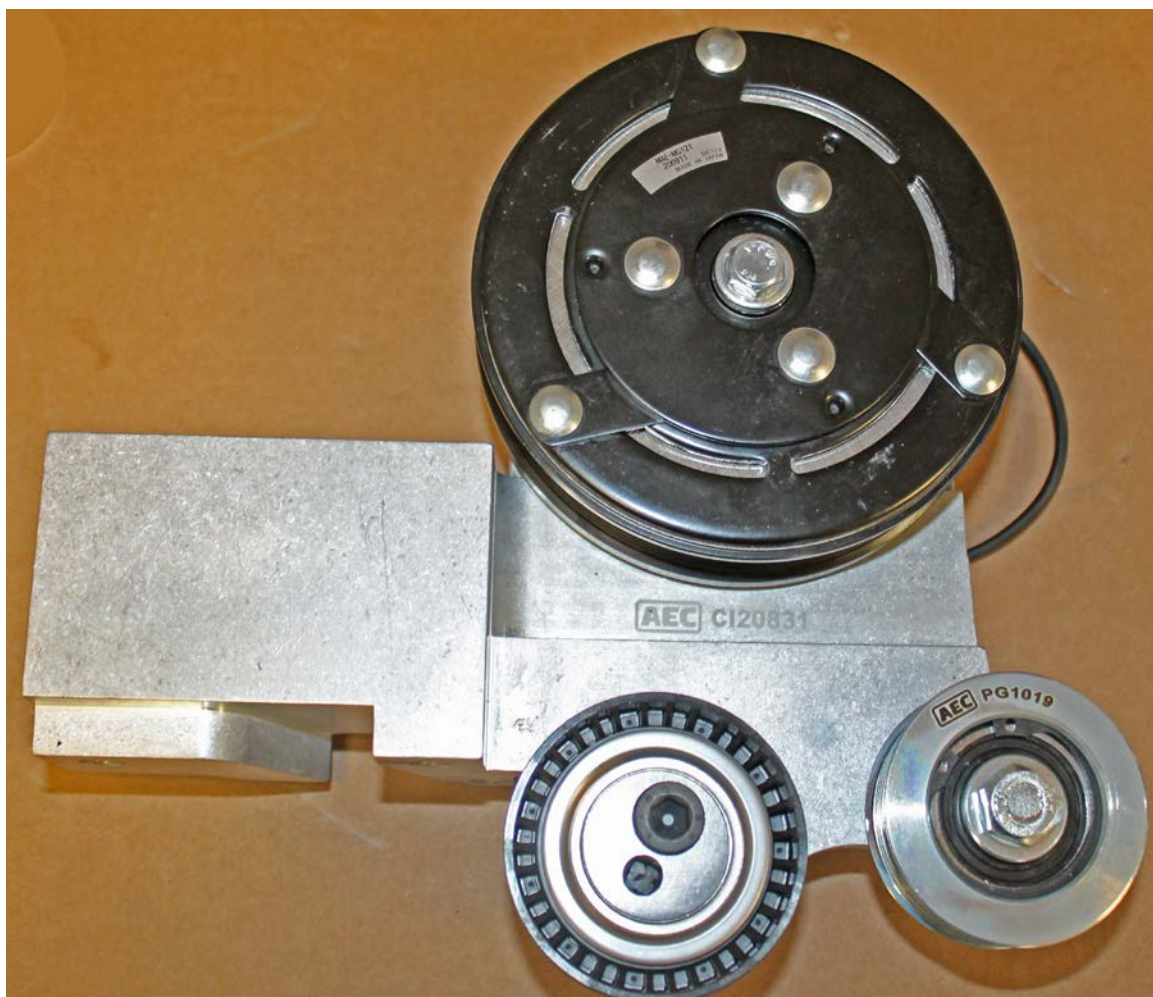
CITROEN Jumpy 1,5 Blue Hdi PEUGEOT Expert 1,5 Blue Hdi

Dal 2021 - motore 1499 cc - 4 cilindri - con A/C

From 2021 - engine 1499 cc - 4 cylinders - with A/C

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic coupling kit installation instructions+



<u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u>							
<u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u>							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

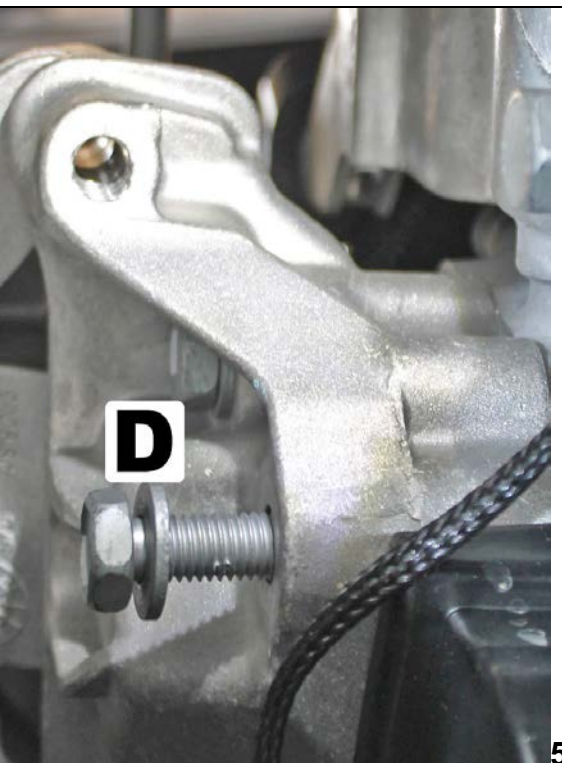
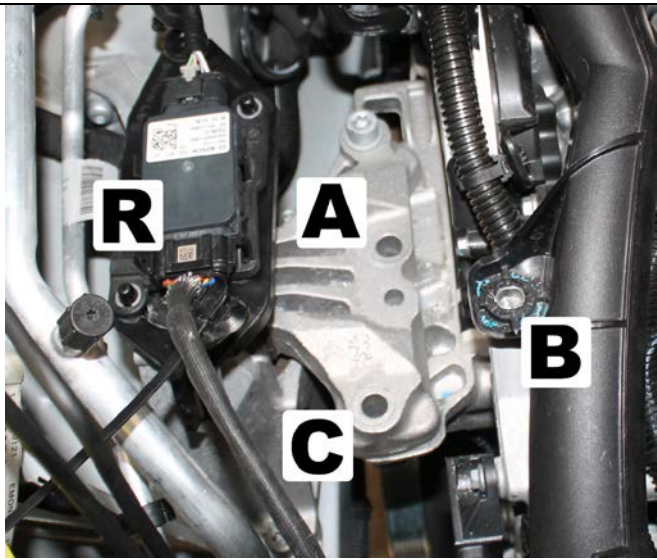
Utilizzare un adeguato ponte sollevatore per sollevare il veicolo

Use an appropriate lifting bridge to lift the vehicle



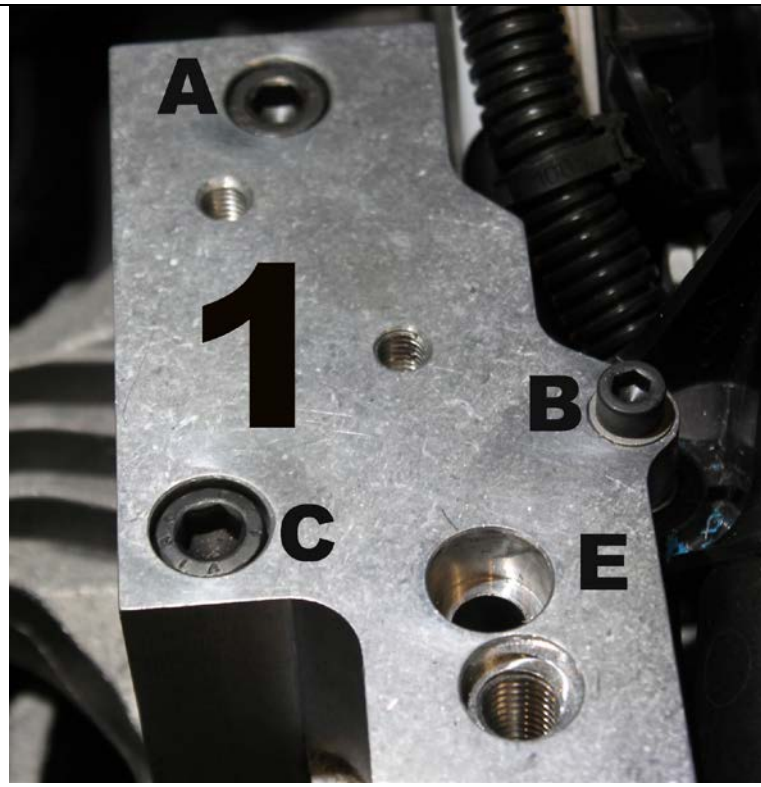
- Non è necessario smontare la cinghia del motore
- Eliminare il bullone di fissaggio della puleggia del motore
- Inserire la puleggia fornita e fissarla utilizzando il bullone fornito

- *It is not necessary to remove the engine belt*
- *Remove the engine pulley fixing bolt*
- *Insert the provided pulley secure it using the provided bolt and washer*



- Eliminare le viti nei fori **A B C**
- Smontare il connettore **R** e relative staffe
- Allentare la vite **D**

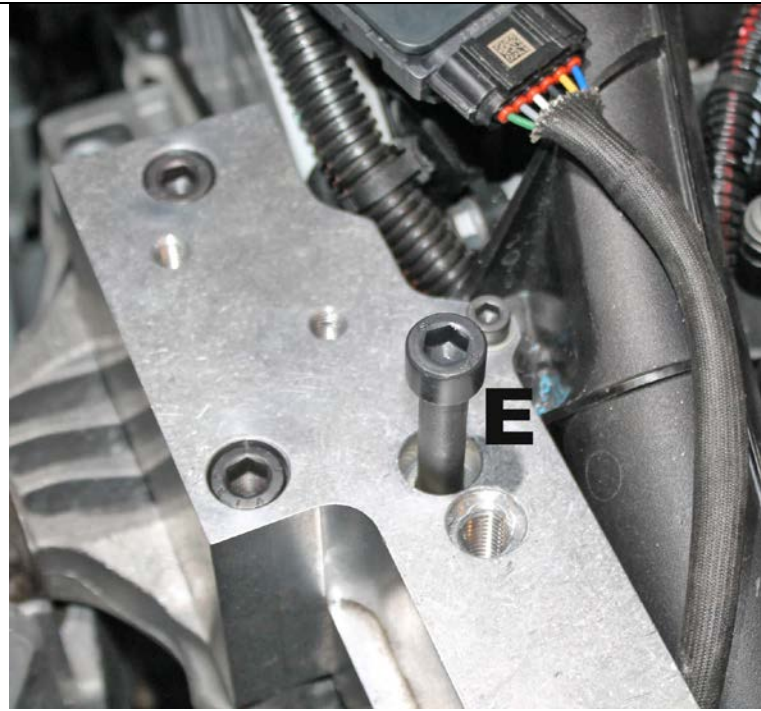
- *Eliminate the screws in the holes **A B C***
- *Disassemble the connector **R** and relative brackets*
- *Loosen the screw **D***



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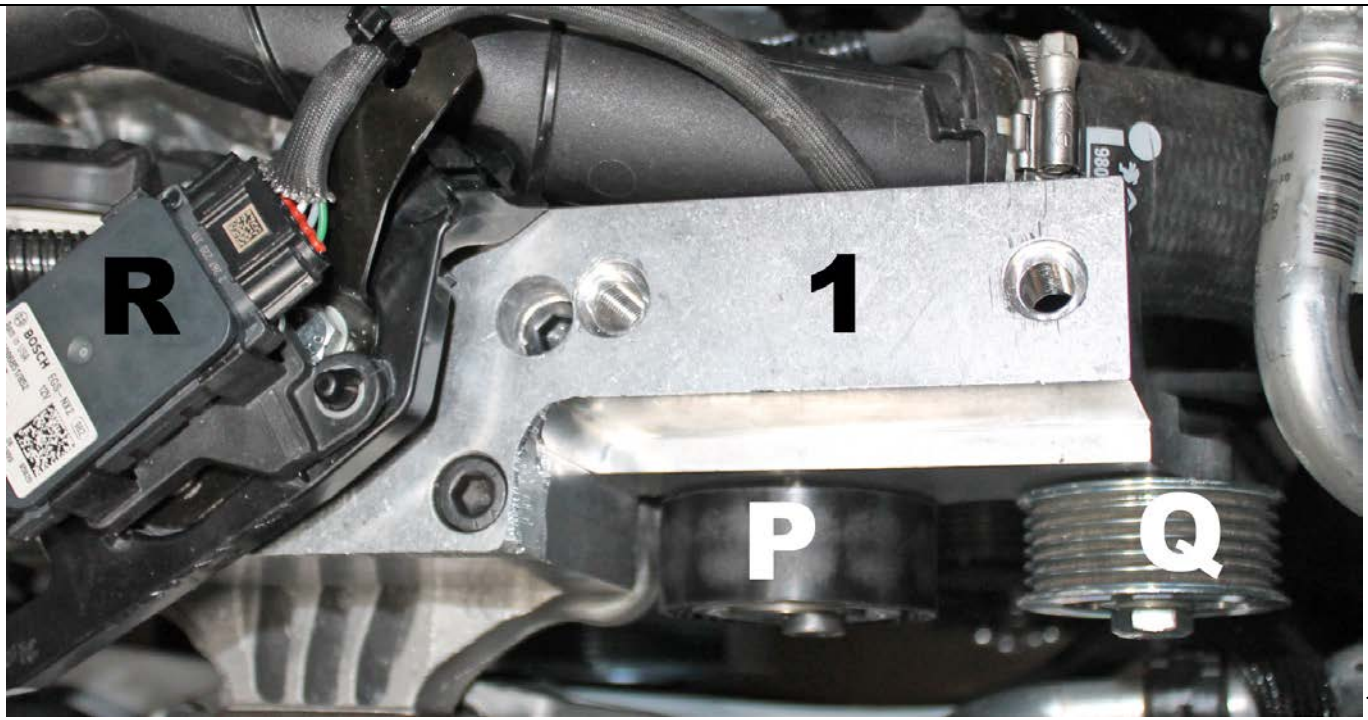
- Installare la staffa 1
- Inserire le viti **A B C** senza stringerle
- Inserire la staffa 2 e la vite **E**
- Stringere tutte le viti nell'ordine seguente **A B C E D**

- *Install the bracket 1*
- *Insert screws **A B C** without tightening them*
- *Insert the bracket 2 and the screw **E***
- *Tighten all screws in the following order **A B C E D***



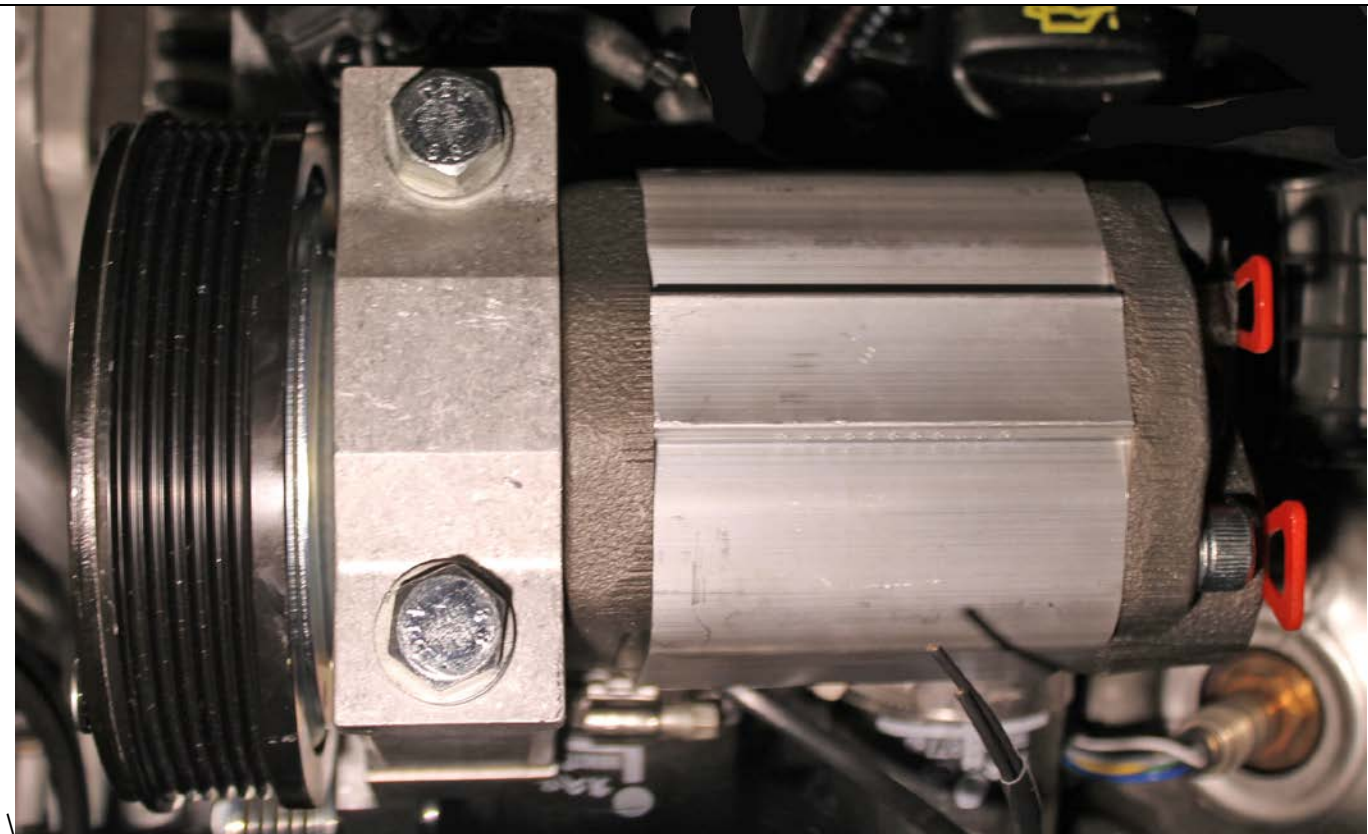
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- Utilizzare la staffa e le viti originali per fissare il connettore **R** al supporto **1**
- *Use the original bracket and screws to fix the connector **R** to the support **1***



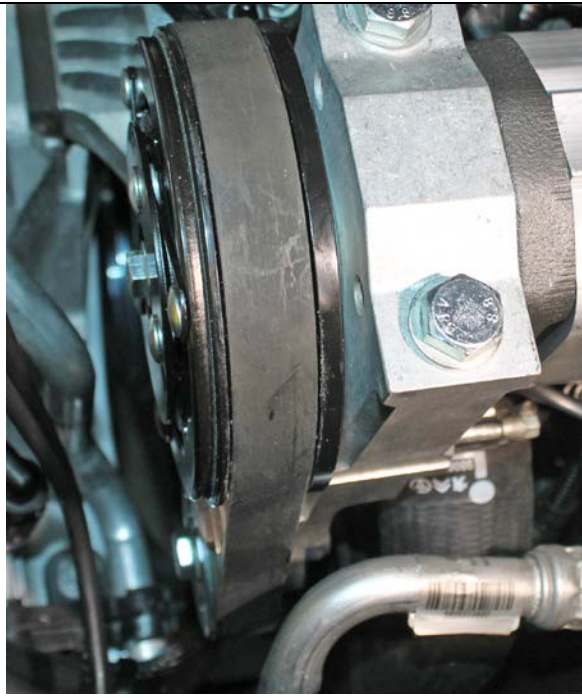
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- Montare la puleggia tendicinghia **P** e la puleggia di rinvio **Q**
- *Fit the belt tensioner pulley **P** and the return pulley **Q***



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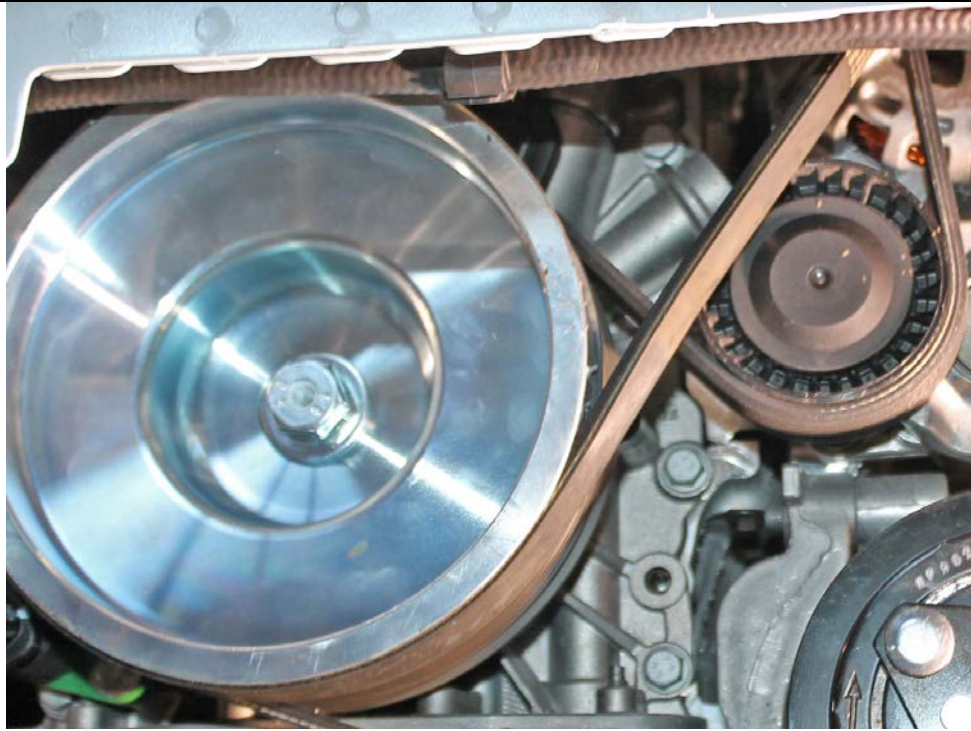
- Installare la frizione elettromagnetica e la pompa
- *Install the electromagnetic clutch and the pump*



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- Montare e regolare la tensione della cinghia
- *Fit and adjust the belt tension*

- Controllare che non ci siano interferenze fra pulegge , cinghie e manicotti
- *Check that there is no interference between pulleys, belts and sleeves*