

FI136

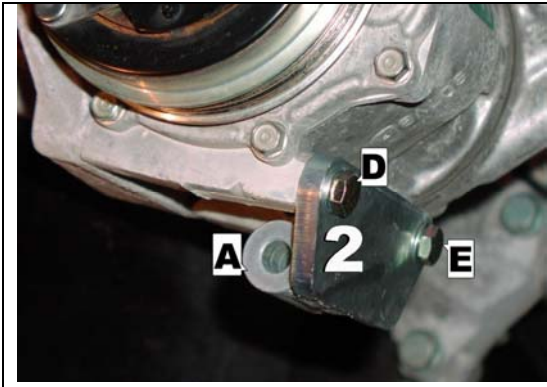
FIAT DUCATO 120 Multijet - 130 Multijet euro 5 - 150 Multijet euro 5

Dal 2006 - motore 2287 cc - 4 cilindri - con A/C

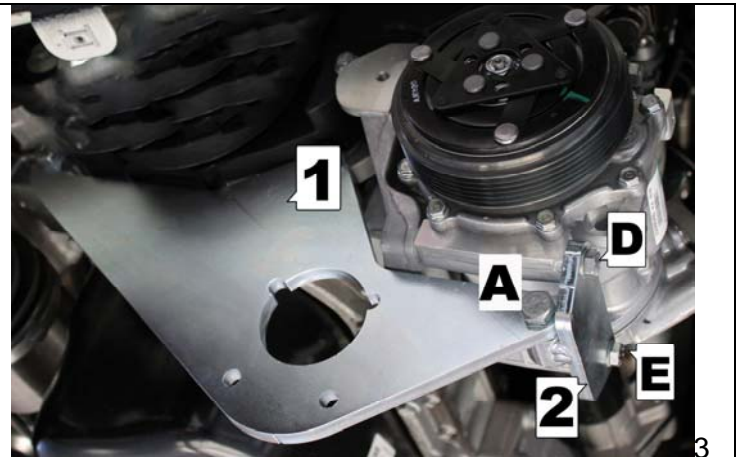
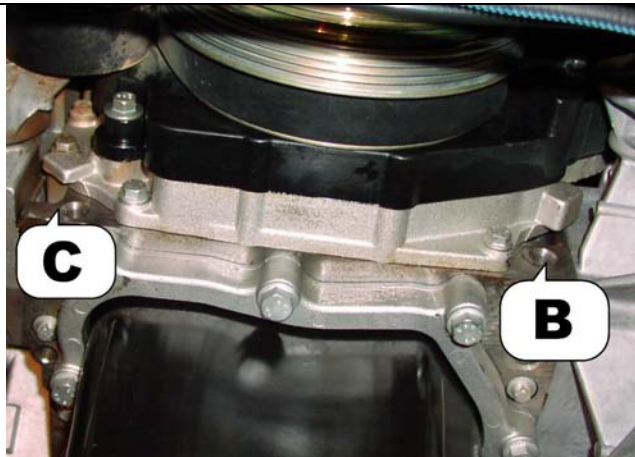
From 2006 - engine 2287 cc - 4 cylinders - with A/C

Istruzioni di montaggio innesto elettromagnetico

Electromagnetic clutch kit installation instructions



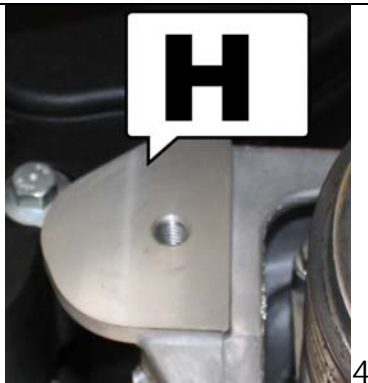
- Smontare ed eliminare cinghia compressore A/C
- Eliminare i due bulloni nella parte inferiore del compressore A/C , al loro posto montare la staffa 2 , senza al momento stringere i bulloni
- Discard belt of the A/C compressor
- Eliminate the two bolts at the bottom of the compressor A/C , in its place to mount the bracket 2 , without , at the time , to tighten the bolts



- Montare la staffa 1 , interporre i distanziali forniti nei punti B C , poi stringere tutti i bulloni di fissaggio A B C D E
- Mount the bracket 1 , insert the provided spacers in the points B C , then tighten all bolts A B C D E

ATTENZIONE

ATTENTION



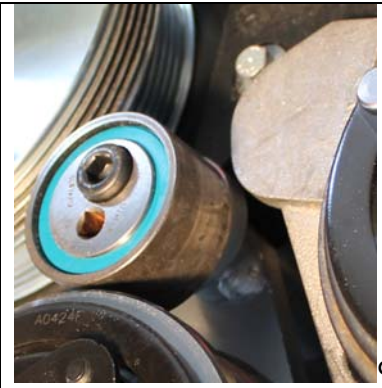
- Se il supporto H , è predisposto , con la vite fornita fissare la puleggia tendicinghia nel foro filettato
- If the support H is predisposed , with the supplied screw fix the idler pulley into the threaded hole



7

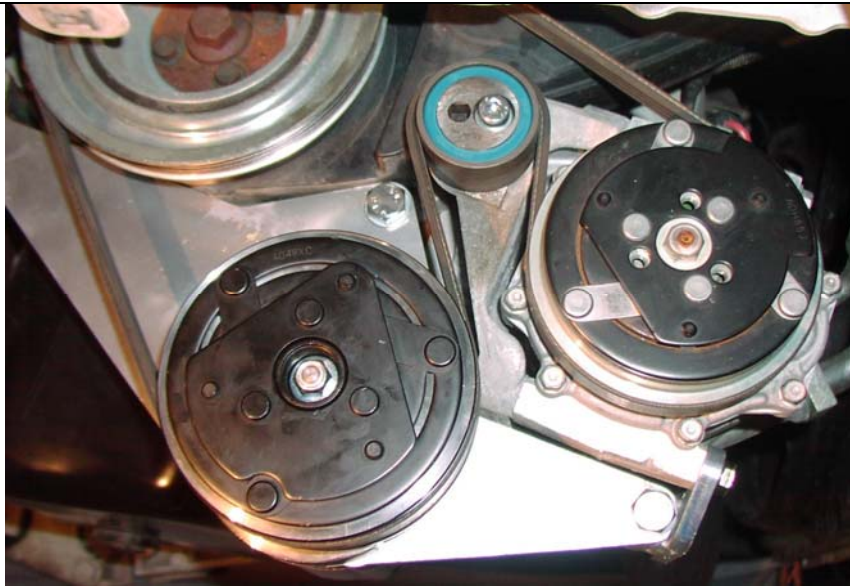


8

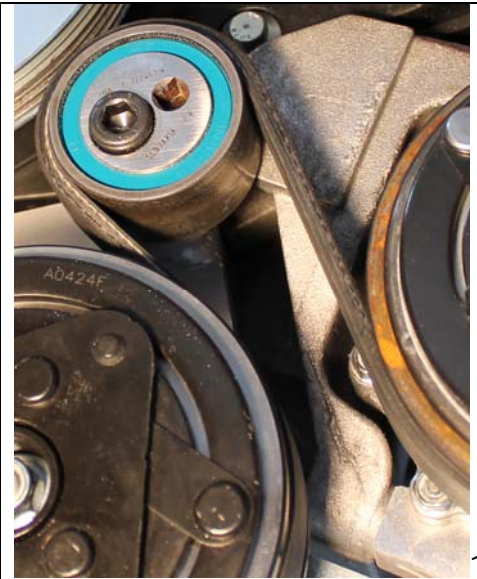


9

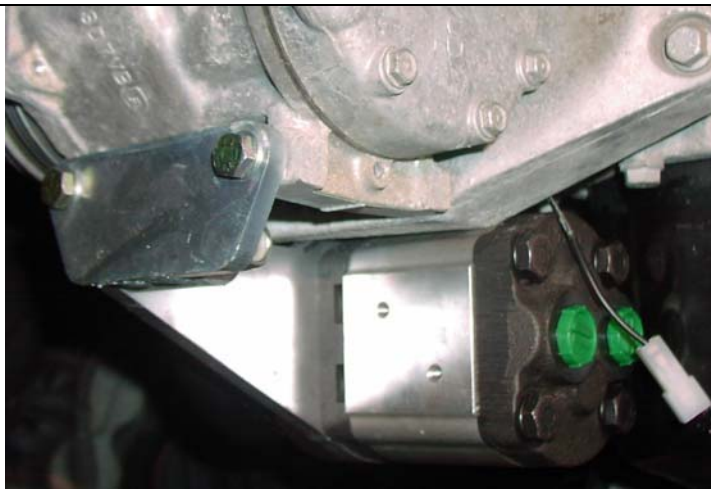
- Se il supporto **I** non è predisposto , eliminare il bullone **B** precedentemente montato , al suo posto montare la puleggia tendicinghia fissandola con vite e distanziale forniti
- *If the support **I** is not predisposed, remove the bolt **B** , previously mounted , and in its place fix the idler pulley with screw and spacer supplied*



10

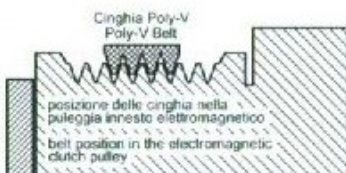


11



12

- Montare la frizione elettromagnetica e la pompa
- Montare e regolare tensione della cinghia
- *Install the electromagnetic clutch and the pump*
- *Assemble and adjust belt tension*



13

TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)							
GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

14