

FI124

FIAT Ducato 100 Multijet - CITROEN Jumper 2,2 HDI

FORD Transit 2,2 TDCI - PEUGEOT Boxer 2,2 HDI

Dal 2006 - motore QWFA - 2198 cc - senza A.C. - trazione anteriore

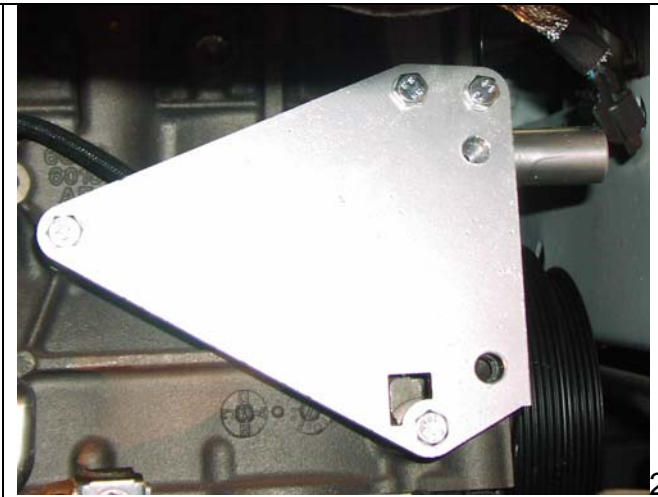
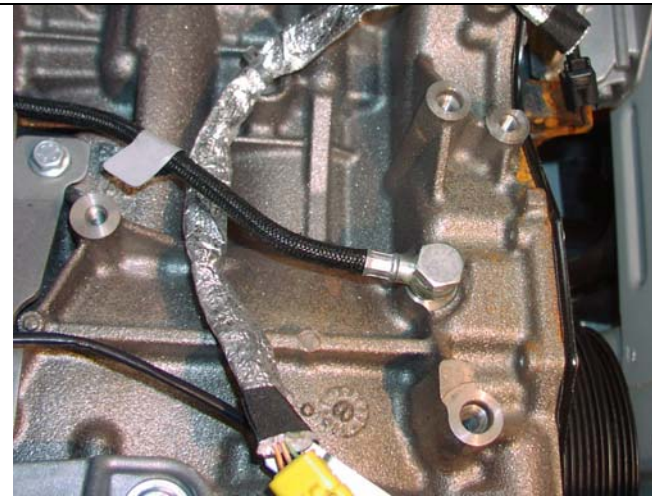
Since 2006 - engine QWFA - 2198 cc. - without A.C. - FWD

Istruzioni di montaggio innesto elettromagnetico

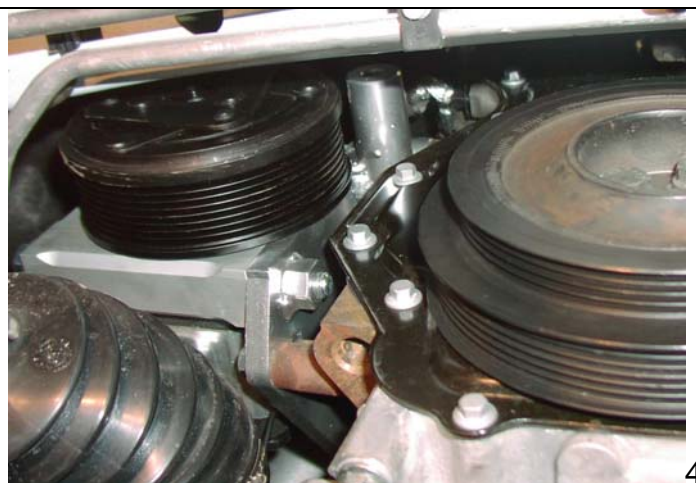
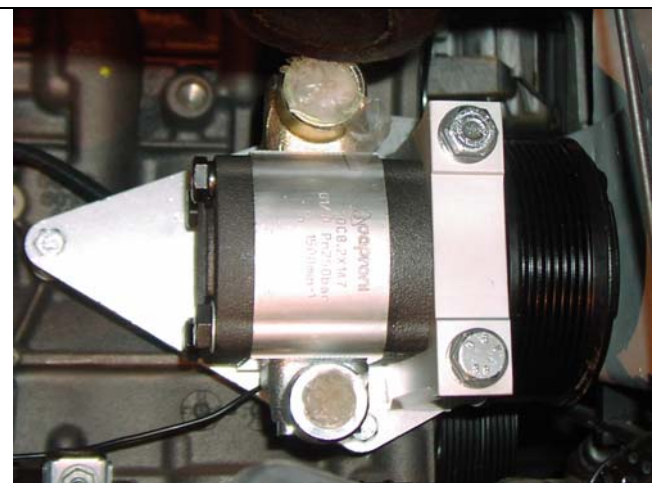
- Smontare cinghia pompa idroguida
- Eliminare cinghia alternatore

Electromagnetic coupling kit installation instructions

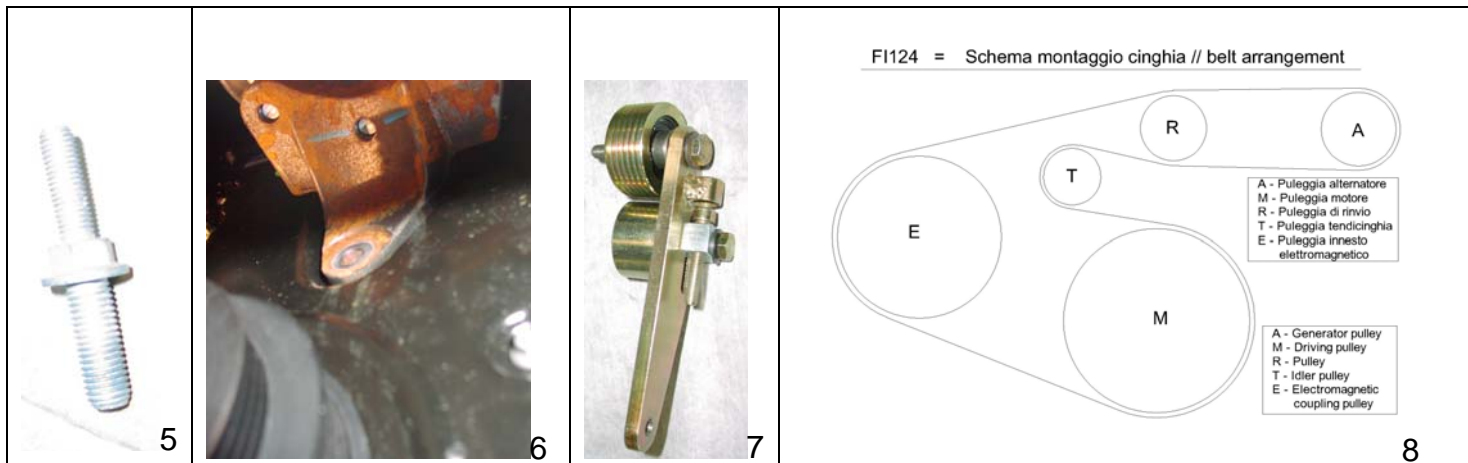
- Disassemble power steering pump belt
- Remove and discard the alternator belt



- Fissare il supporto dell' innesto elettromagnetico nei fori filettati esistenti
- *Attach the bracket of the electromagnetic clutch into the existing threaded holes*

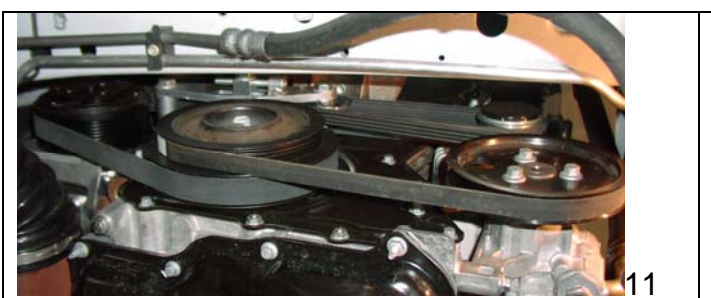
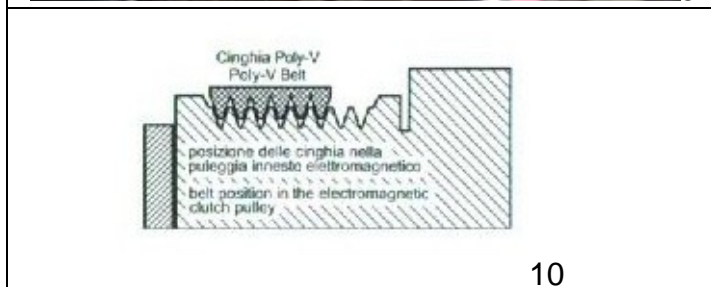


- Montare innesto elettromagnetico completo di pompa
- *Mount electromagnetic clutch complete with pump*



- Eliminare il bullone (foto 5 e 6)
- Inserire la cinghia nel gruppo pulegge di rinvio
- Montare il gruppo pulggr di rinvio
- Completare il montaggio della cinghia
- Regolare tensione della cinghia tramite la apposita vite
- Stringere il bullone della puleggia tendicinghia

- *Remove the bolt (picture 5:06)*
- *Fit the belt in the group transmission pulleys*
- *Install the transmission pulleys group*
- *Complete the installation of the belt*
- *Adjust the belt tension by means of the appropriate screw*
- *Tighten the idler pulley bolt*



- Rimontare la cinghia pompa idroguida
- Reassemble power steering pump belt

| TABELLA GENERALE DI SERRAGGIO BULLONI (Nm) | | | | | | | |
|---|-------------|-------------|-------------|------------|------------|------------|------------|
| GENERAL TABLE OF TIGHTENING BOLTS (Nm) | | | | | | | |
| Qualità Quality | M6 | M7 | M8 | M10 | M12 | M14 | M16 |
| 8,8 | 10,3 | 17,1 | 25,5 | 50 | 87 | 138 | 210 |
| 10,9 | 14,7 | 24,5 | 35,3 | 70 | 122 | 194 | 299 |
| 12,09 | 17,6 | 28,4 | 42,1 | 85 | 147 | 235 | 358 |