

# CI201

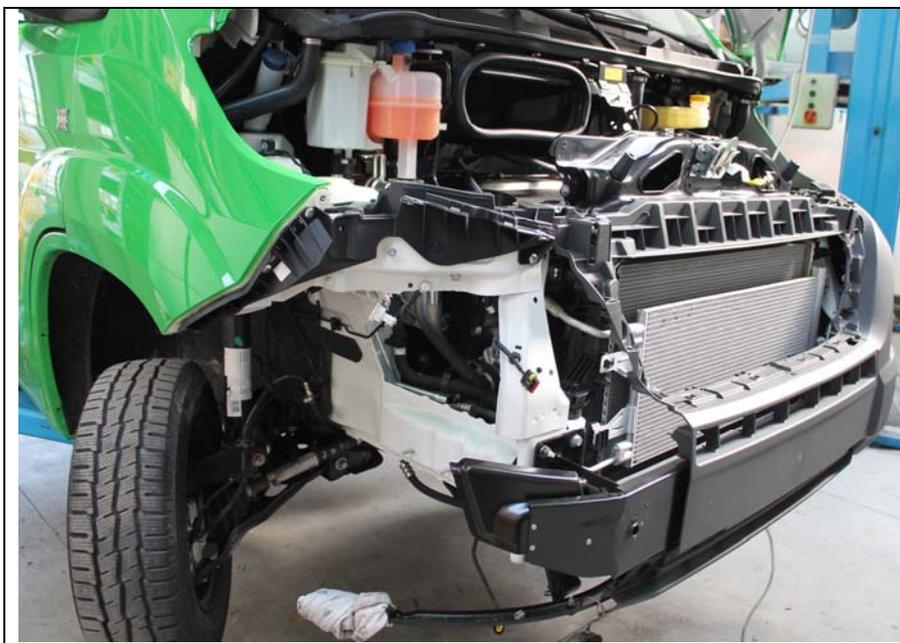
## CITROEN Jumper 2,2HDI - PEUGEOT Boxer 2,2HDI

Dal 2011 - motore 2198 cc - 4 cilindri - 100...155 HP - trazione anteriore - con e senza A/C - Euro 6

From 2011 - engine 2198 cc - 4 cylinders - 100...155 HP - FWD - with and without A/C - Euro 6

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic clutch kit installation instructions



### Smontare

- Fanali
- Griglia frontale
- Parafango destro ,
- Protezione inferiore motore
- Protezione passaruota

### Disassemble

- Headlights
- Front grille,
- Right fender,
- Engine lower protection,
- Wheel arch protection



### Eliminare

- Carter protezione delle cinghie
- Protezione alternatore

### Eliminate

- Crankcase of the belt protection
- Crankcase alternator protection

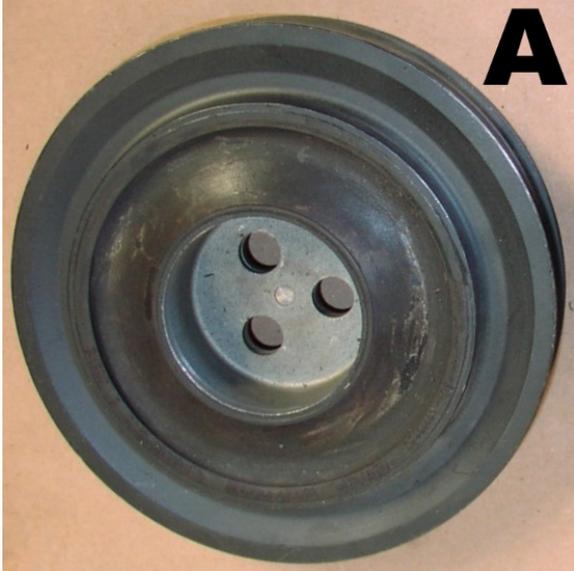
**ATTENZIONE ! QUESTO VEICOLO POTREBBE AVERE DUE DIFFERENTI TIPI DI**

**PULEGGIA MOTORE : A oppure B**

**WARNING ! THIS VEHICLE COULD HAVE TWO DIFFERENTS TYPES OF**

**ENGINE PULLEY: A or B**

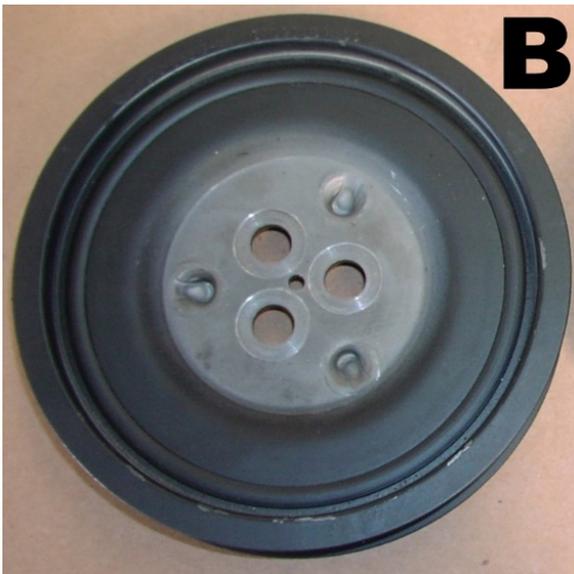
ISTRUZIONI DI MONTAGGIO PULEGGIA MOTORE  
ASSEMBLY INSTRUCTIONS FOR ENGINE PULLEY



- Inserire il mozzo **M** nella puleggia **A**
- Fissare con viti TCEI 12x90
- *Insert the hub **M** into the pulley **A***
- *Secure with socket head cap screws 12x90*



- Sovrapporre la puleggia **P** , fissare con viti TE10x25
- *Overlap pulley **P** and secure with screws TE10x25*



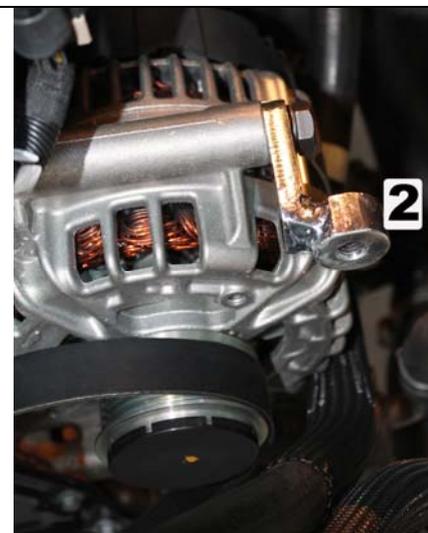
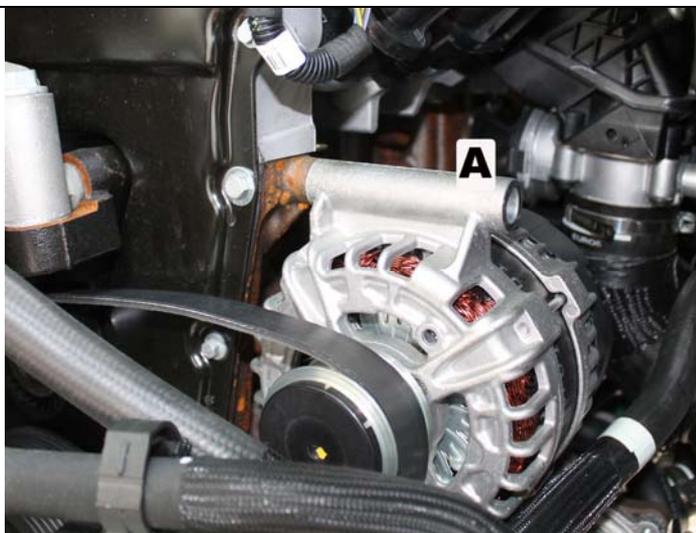
- Inserire il mozzo **M** con lo spessore **S** nella puleggia **A**
- Fissare con viti TCEI 12x90
- *Insert the hub **M** and thickness **S** in the pulley **A***
- *Secure with socket head cap screws 12x90*



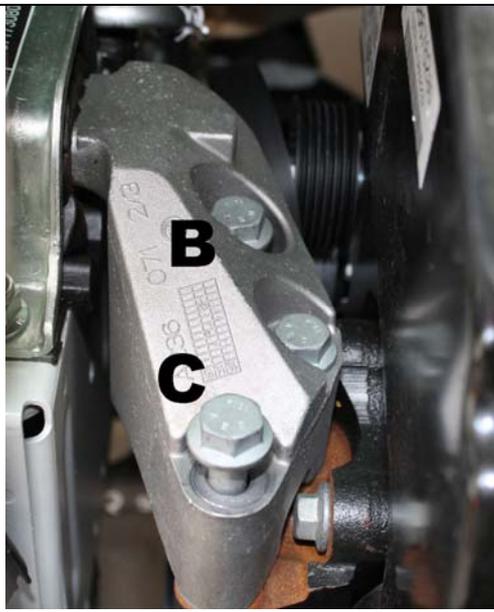
- Sovrapporre la puleggia **P** , fissare con viti TE10x25
- *Overlap pulley **P** and secure with screws TE10x25*



- Smontare la cinghia della pompa idroguida , Allentare la cinghia alternatore
- Eliminare le viti di fissaggio della puleggia motore
- Inserire il mozzo **M** assieme allo spessore **S**
- Fissare con viti TCEI 12x90
- Sovrapporre la puleggia P e fissare con viti TE 10x25
  
- *Disassemble the power steering pump belt , loosen the alternator belt*
- *Eliminate the fixing screws of the engine pulley*
- *Insert the hub **M** together with the thickness **S***
- *Secure with socket head cap screws 12x90*
- *Overlap pulley P and secure with screws TE 10x25*



- Montare la staffa **2** nel punto **A** , senza stringere , al momento la vite
- *Mount the bracket **2** at point **A** , without tightening , at the time , the screw*

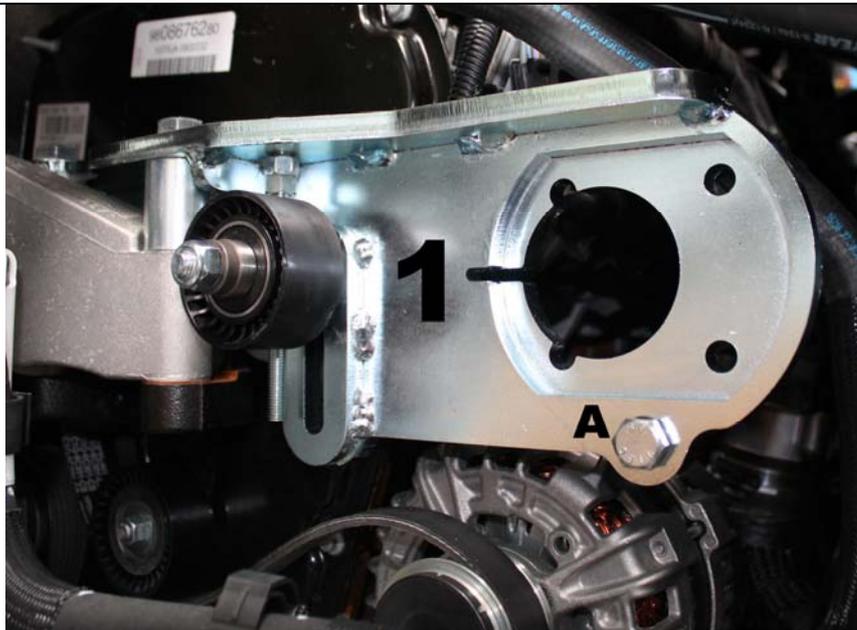


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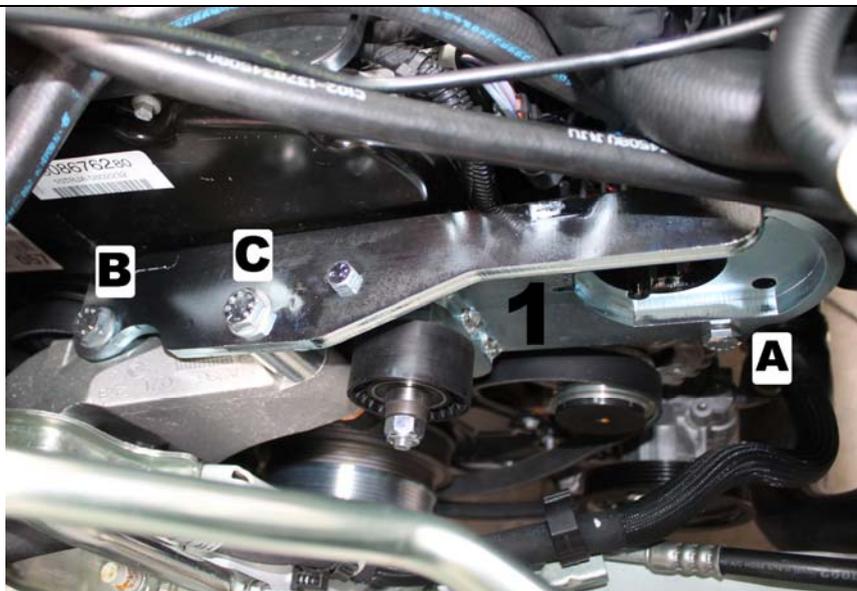
- Eliminare i bulloni nei punti **B** e **C** , al loro posto appoggiare I distanziali forniti
- *Eliminate the bolts at points **B** and **C** , in their place put the supplied spacers*



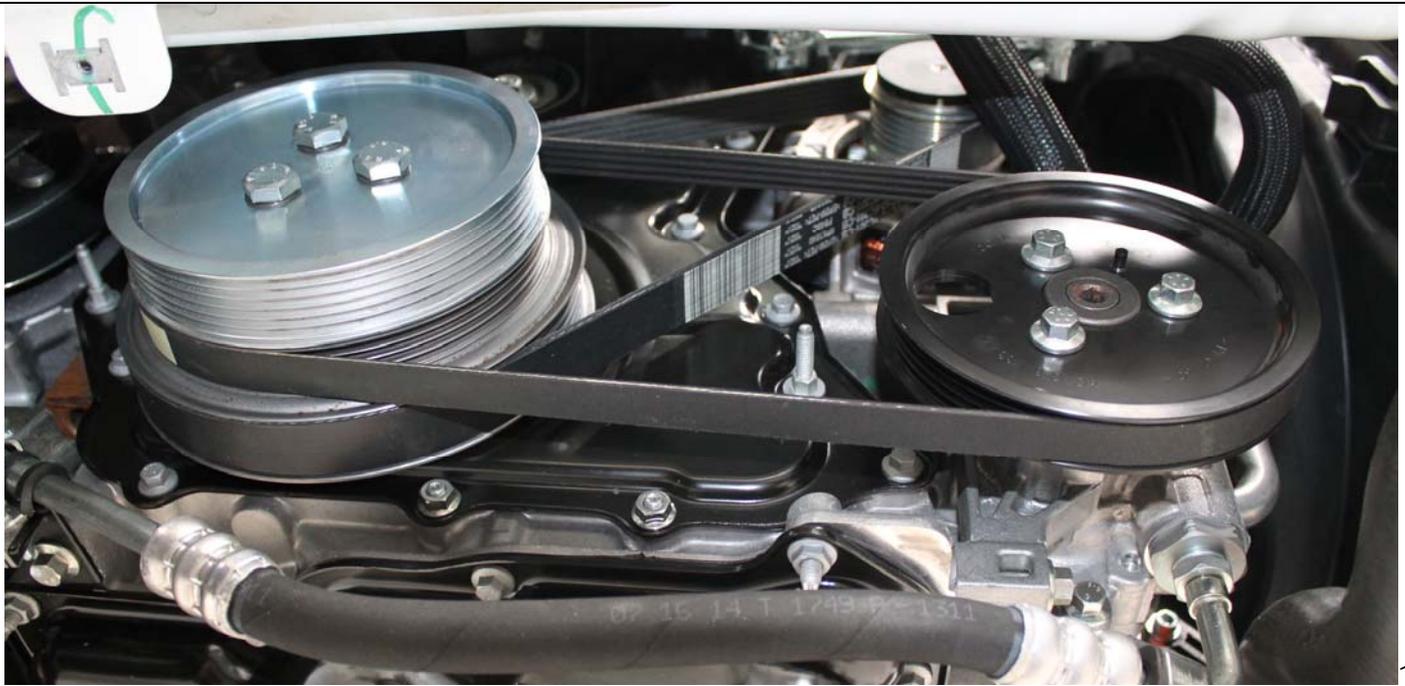
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- Montare la staffa **1**
- Inserire I bulloni in **A B C** , senza stringerli , al momento
- Per primo stringere il bullone **A**
- Poi stringere tutte le viti e i bulloni
- 

- *Install the bracket **1***
- *Insert the bolts in **A B C** loosely at the time*
- *First tighten the bolt **A***
- *Then tighten all screws and bolts*

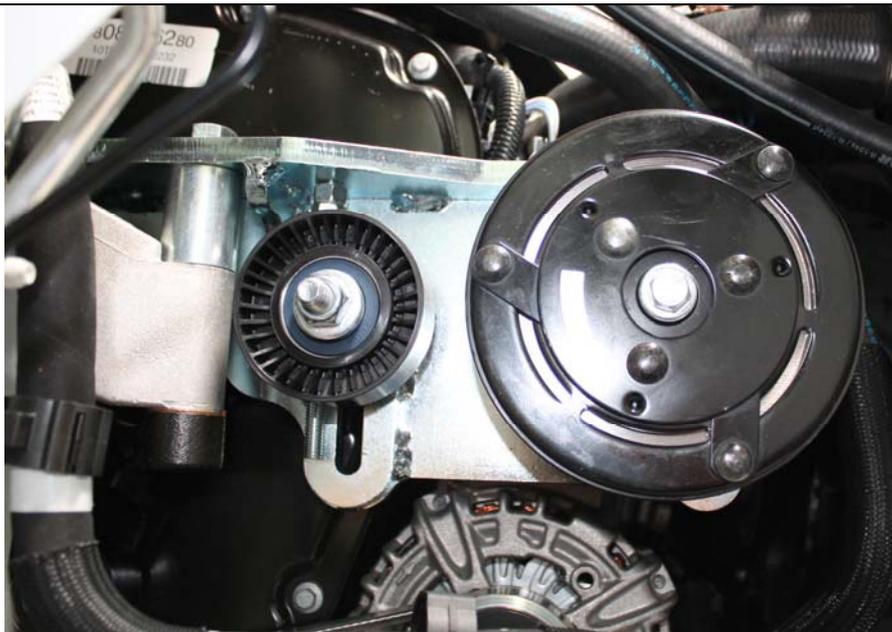


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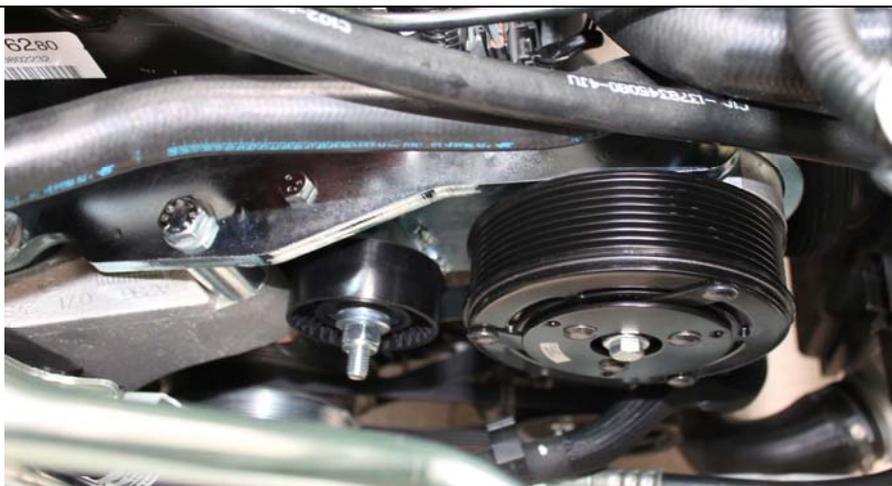
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- Riposizionare la cinghia dell'alternatore
- Rimontare la cinghia pompa idroguida
  
- Reposition the alternator belt
- Refit the belt of the power steering pump



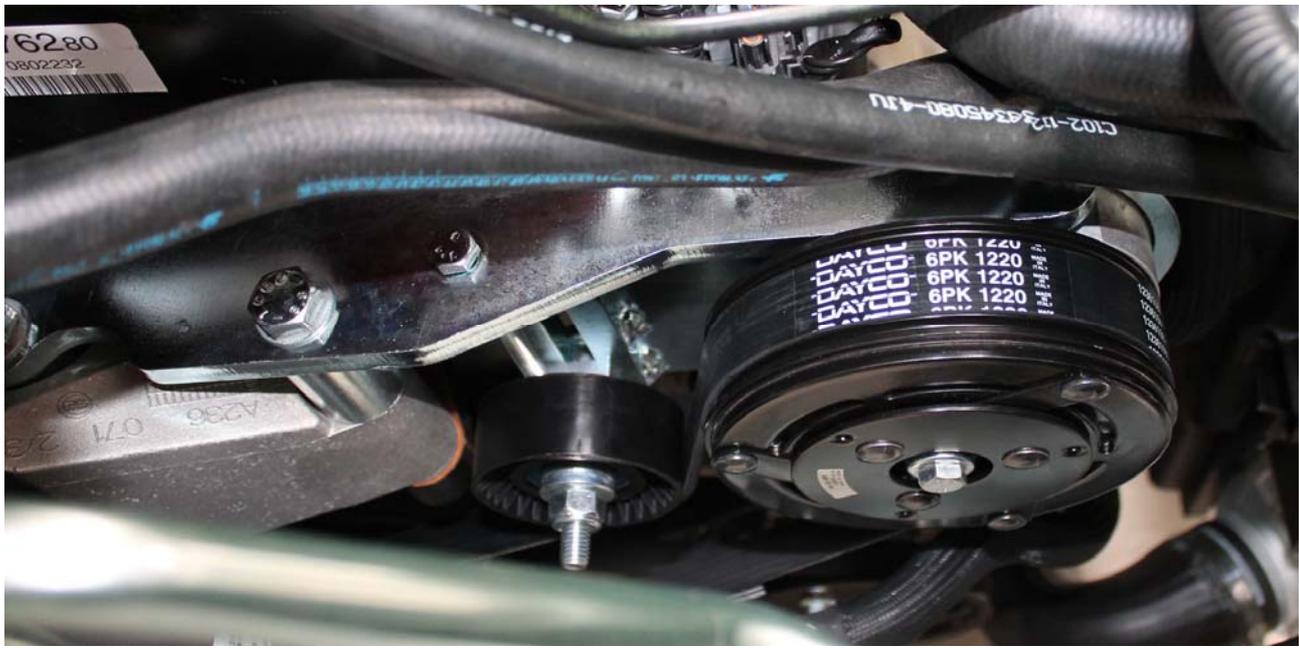
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- Montare innesto elettromagnetico a pompa

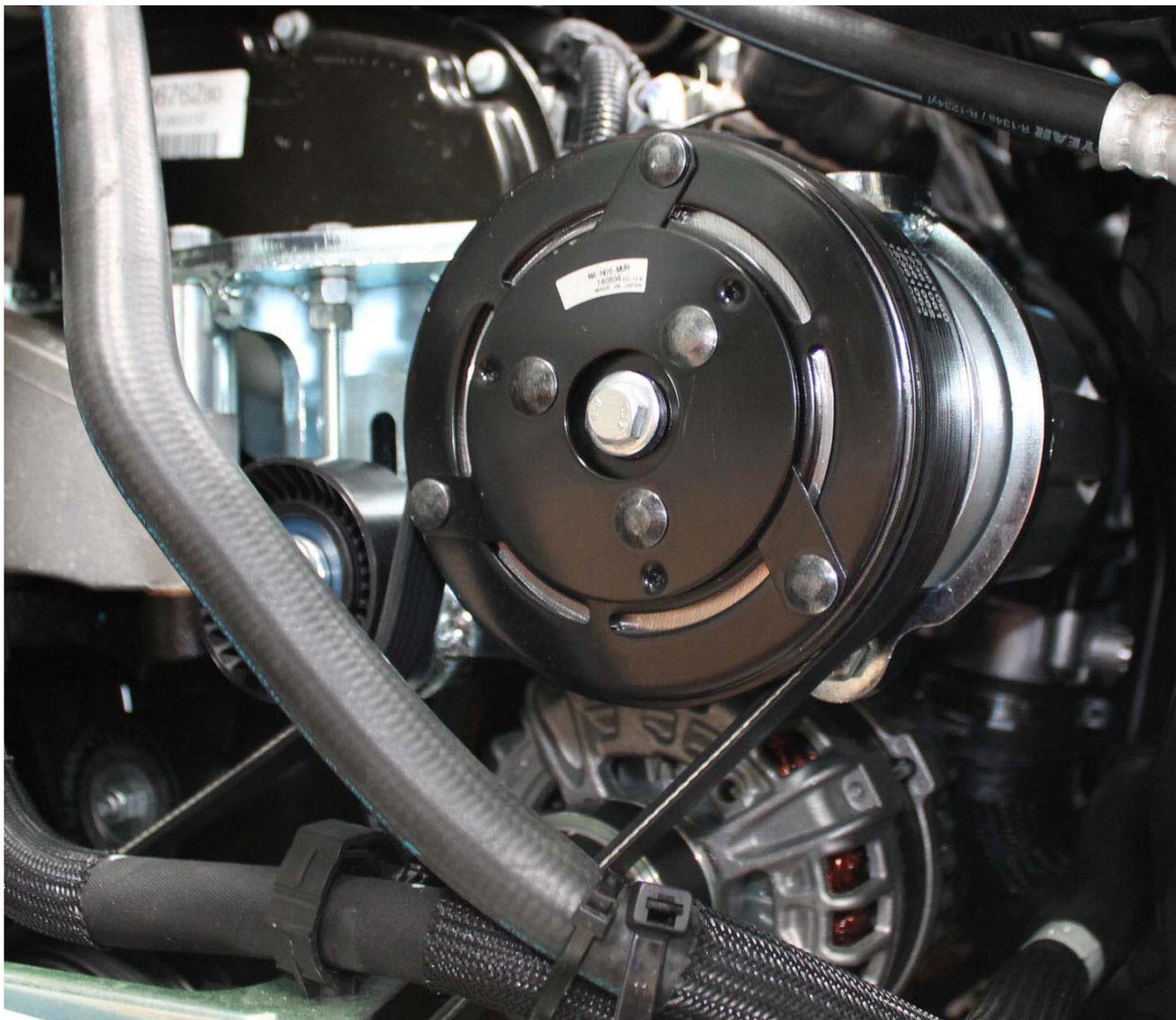


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- Mount electromagnet clutch and pump



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- Montare e regolare la tensione delle cinghia
- Fissare i tubi in modo che non interferiscano con le pulegge e le cinghie
- *Install and adjust the tension of the belt*
- *Fix the tubes so they do not interfere with the pulleys and belts*

