

# CI206

CITROEN Jumpy 1,6 HDi                      PEUGEOT Expert 1,6 Hdi

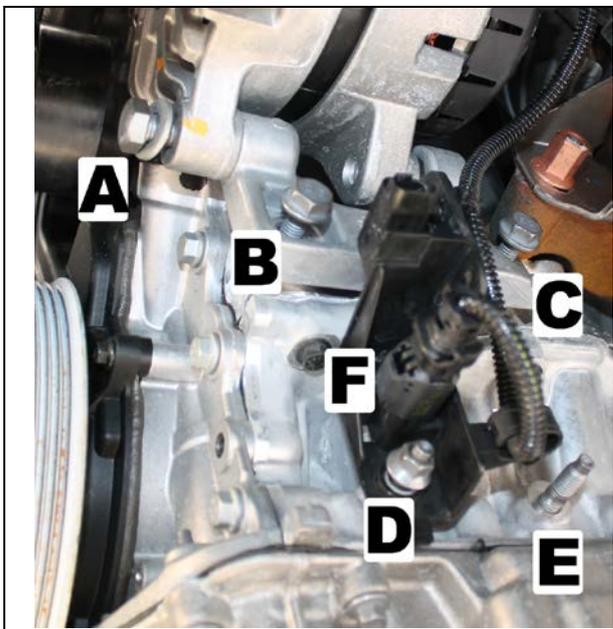
Dal 2017 - motore 1600 cc - 4 cilindri - senza A/C

From 2017 - engine 1600 cc - 4 cylinders - without A/C

Istruzioni di montaggio kit innesto elettromagnetico

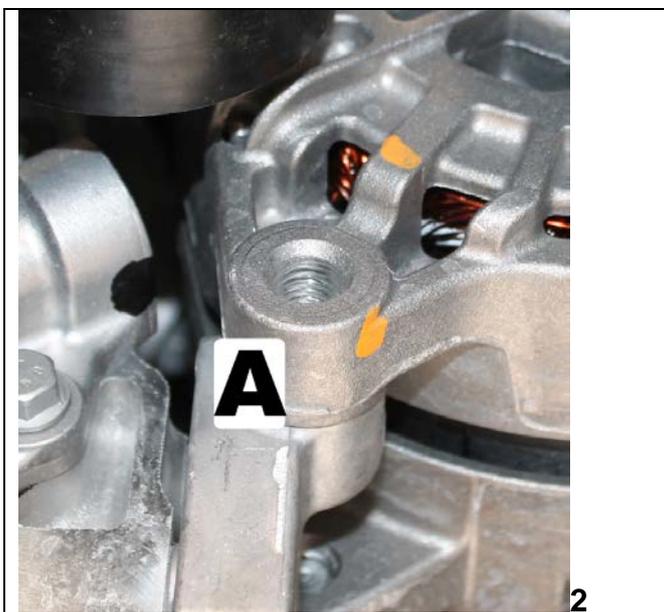
Electromagnetic coupling kit installation instructions

<b><u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u></b>							
<b><u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u></b>							
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	<b>10,3</b>	<b>17,1</b>	<b>25,5</b>	<b>50</b>	<b>87</b>	<b>138</b>	<b>210</b>
<b>10,9</b>	<b>14,7</b>	<b>24,5</b>	<b>35,3</b>	<b>70</b>	<b>122</b>	<b>194</b>	<b>299</b>
<b>12,09</b>	<b>17,6</b>	<b>28,4</b>	<b>42,1</b>	<b>85</b>	<b>147</b>	<b>235</b>	<b>358</b>

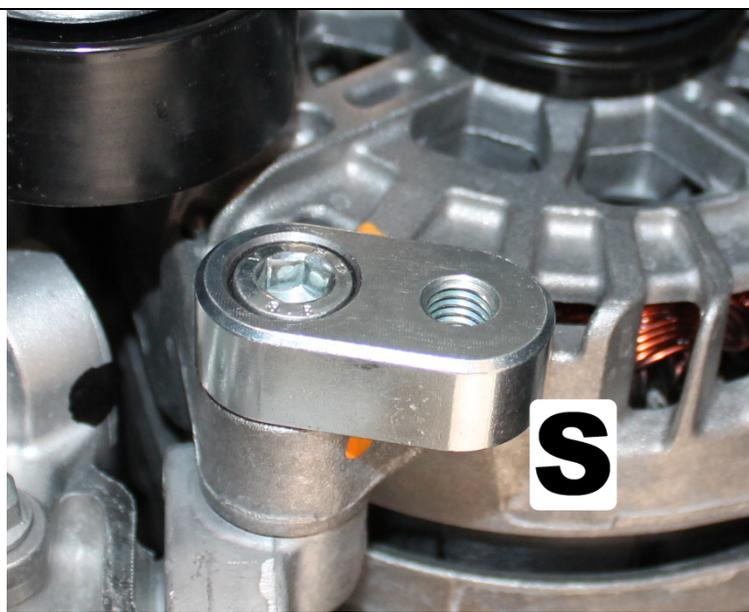


1

- Eliminare le viti **A B C D E**
- Eliminare il supporto **F**
- *Eliminate the screws **A B C D E***
- *Eliminate the plastic support **F***



2

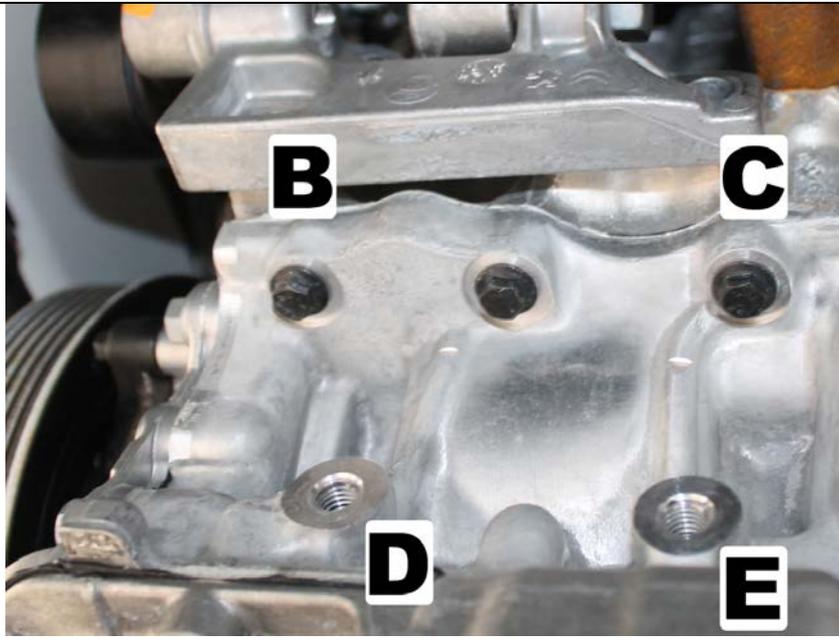


3



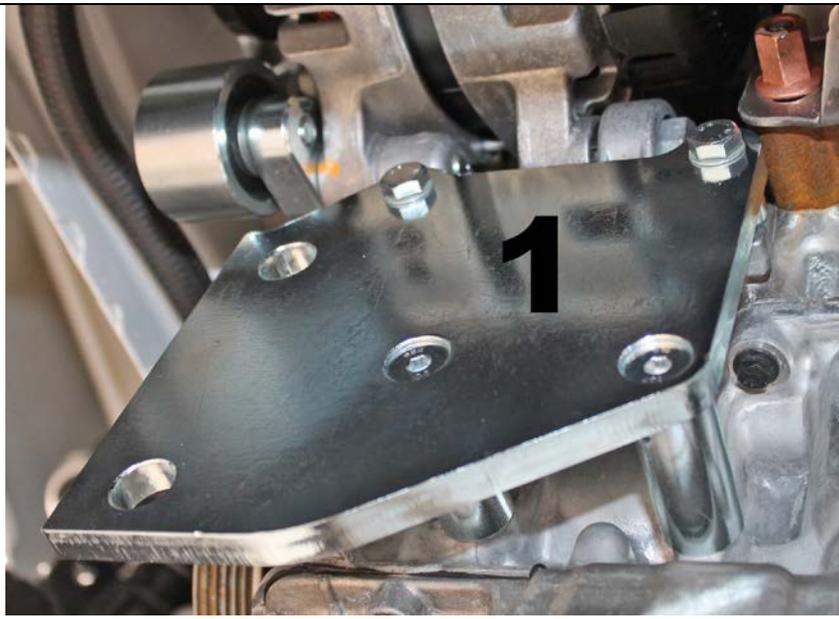
4

- Usare la vite fornita per fissare la staffa **S** nel foro filettato **A**
- Montare la puleggia di rinvio
- *Use the provided screw to secure the bracket **S** in the threaded hole **A***
- *Install the idler pulley*



5

- Fissare la staffa 1 nei fori filettati **B C D E**
- *Fix bracket 1 in the threaded holes **B C D E***

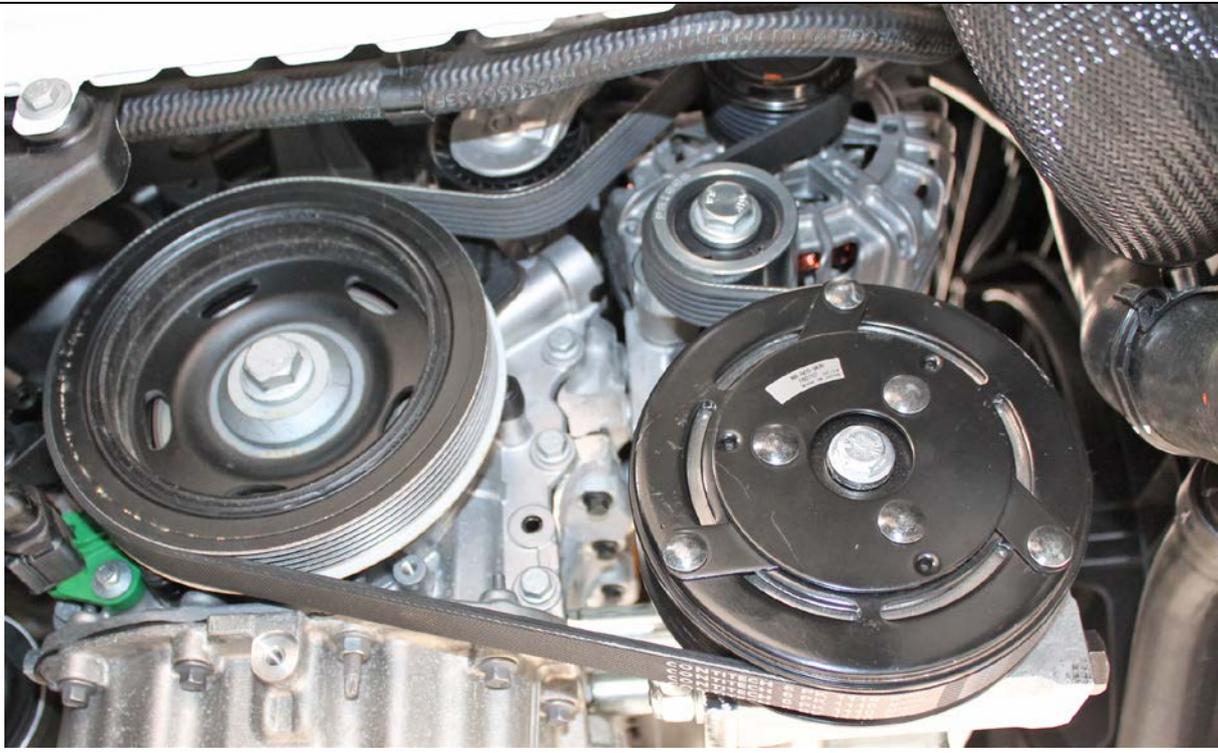


6

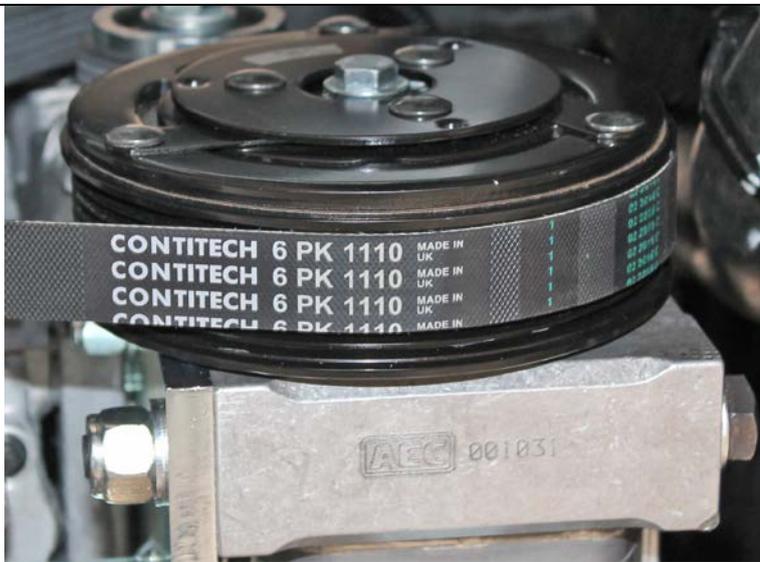


7

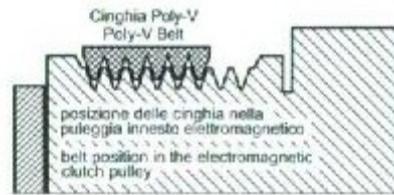
- Installare la frizione elettromagnetica e la pompa
- *Install the electromagnetic clutch and the pump*



8



9



10

- Installare la cinghia nella posizione indicata nelle foto
- *Install the belt in the position shown in the pictures*