

IS114

ISUZU NPR75 Evolution

Motore 4HK1E4 - 5193 c.c. - con A/C DIAVIA

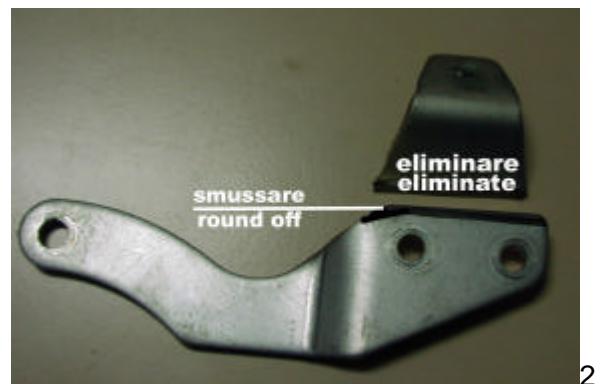
Engine 4HK1E4 - 5193 c.c. - with A/C DIAVIA

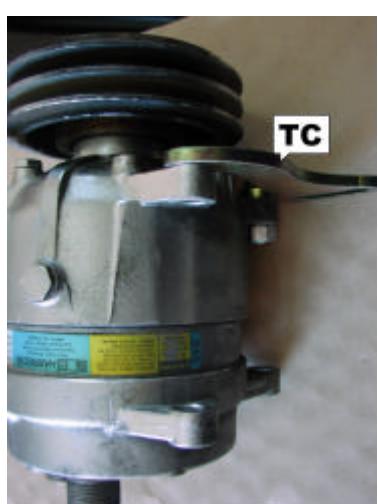
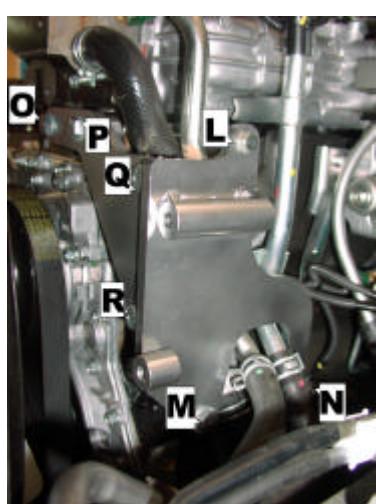
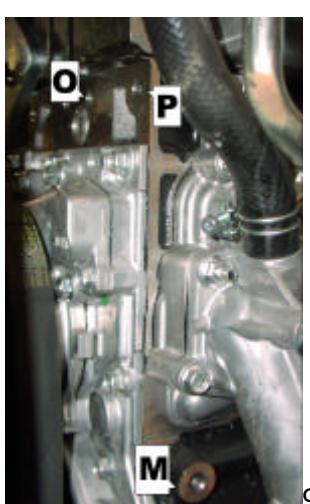
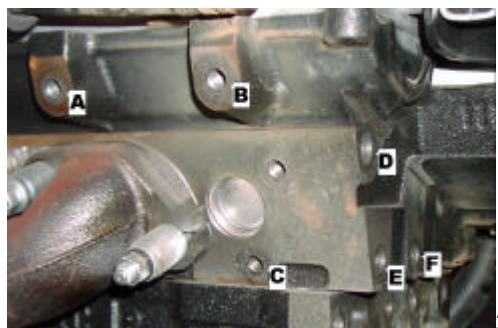
Istruzioni di montaggio kit innesto elettromagnetico

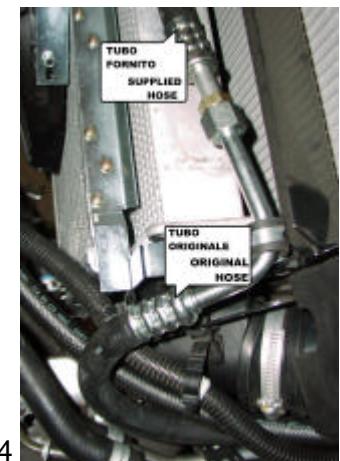
- Smontare tubi intercooler sui lati destro e sinistro del motore
- Smontare compressore aria condizionata
- Eliminare:cinghia alternatore,staffe compressore,cinghia e tendicinghia aria condizionata (foto 1)
- Smontare staffa alternatore,eliminare la parte superiore (foto 2) poi rimontarla fissandola con viti originali
- Montare la staffa di supporto innesto elettromagnetico nei punti A-B-C (foto 3 e 4)
- Montare la staffa di rinforzo nei punti D-E-F (foto 3 e 4)
- Montare la puleggia di rinvio PR (foto 5)
- Montare innesto elettromagnetico completo di pompa e relativa cinghia (foto 6 e 7)
- Montare la staffa supporto compressore nei punti L M N , la staffa di rinforzo nei punti O e P , collegare le staffe con le viti dei punti Q e R , infine stringere a fondo tutte le viti (foto 8-9-10-11)
- Montare la staffa tendicinghia TC nel compressore aria condizionata (foto 12)
- Montare il compressore aria condizionata,montare e regolare tensione cinghia (foto13)
- Rimontare tubi intercooler,collegare i tubi originali al compressore aria condizionata e utilizzare quello fornito per l'allungamento del tubo compressore-condensatore (foto 14 15 16)

Electromagnetic coupling kit installation instructions

- Disassemble the intercooler pipes left and right sides of the engine
- disassemble the air conditioning compressor
- eliminate: belt alternator, compressor bracket, belt tensioner air conditioning (photo 1)
- Remove alternator bracket, remove the top (picture 2) then reinstall and fixing it with original screws
- Mount the electromagnetic clutch bracket at the points ABC (photo 3 and 4)
- Mount reinforcement bracket (picture 3 and 4)
- Mount pulley PR (photo 5)
- Mount the electromagnetic clutch complete with pump and belt (picture 6 and 7)
- Install the compressor bracket at the points LMN, the reinforcement bracket at points O and P, attach the brackets with the screws of the points Q and R, then tighten all the screws (photo 8-9-10-11)
- Install the support rails TC in the compressor air conditioning (12 photos)
- Install the air conditioning compressor, fit and adjust belt tension (photo13)
- Mount intercooler pipes, connecting original pipes to the air conditioning compressor and use the one provided pipe for the elongation of the tube compressor-condenser (photo 14 15 16)







14

15

16