

TECHNICAL FEATURES



DESCRIPTION

The multiple pumps are available in STANDARD and T.C. (short-tandem) versions.

The versatility of our pumps permits the assembling of a multiple pump using a single pump and making only a simply operation of disassembly/assembly.

- All our standard pumps are already present to engage another pump.
 - A very limited quantity of kit "flange connections and accessories" gives a small stock value and mainly a rapid assistance to final users.

- The total of the torque absorbed by each pump shall be not in excess of the max. allowed torque on main shaft (see below scheme)

The max. torque absorbed by the follow pumps shall be not in excess of the torque transmitted by the rear draft gear.

- The power absorbed by the multiple pump is determined from total powers that each pump absorbed and it is calculated as follow:

$$P = \frac{c \times n \times p}{603000}$$

in which:

P = Max. absorbed power (Kw)

c = Pump displacement (cm³/rev)

n = Max. working speed (rpm)

TECHNICAL FEATURES

- Performance of units composing multiple pumps are the same as these of the corresponding single pumps.
 - Max. rotation speed of multiple pumps is given by slower pump.
 - Max. torque absorbed by each simple unit to grant a working limit at max. working pressure is calculated in the following way:

$$M = \frac{c \times p}{64}$$

in which:

M = Max absorbed input torque (ft-lbs)

c = Pump displacement (cm^3/rev)

p = Max. working pressure (bar)

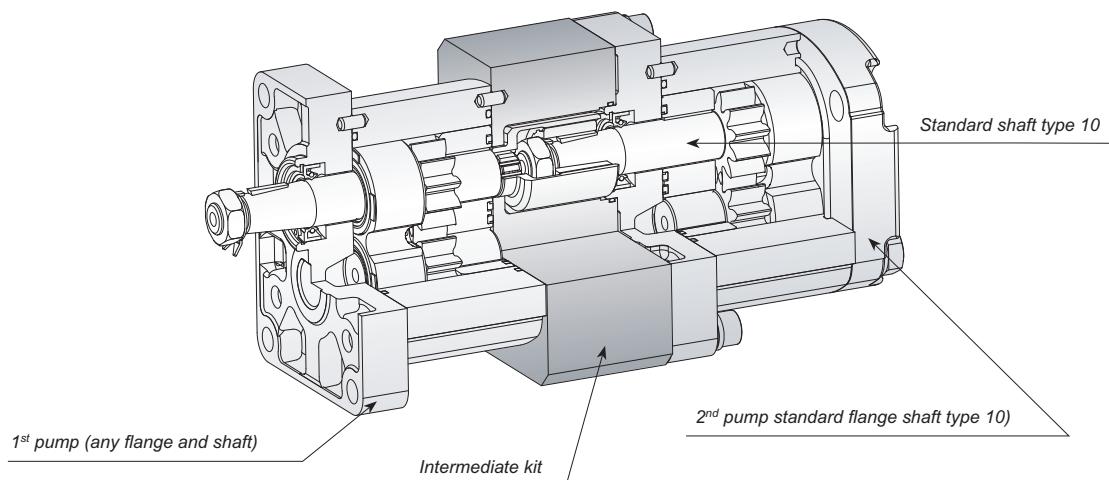
DESIGNATION



ORDERING CODE – TANDEMS

Tandem STANDARD

Are possible different combinations of all the group pumps (Gr.1 - Gr.2 - Gr.3 and Gr.4).
The suction of each pump is independent.



Example of ordering code

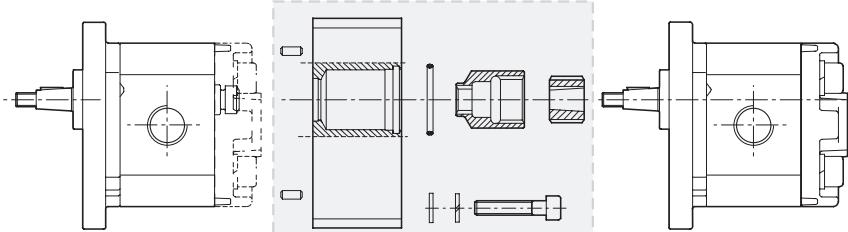
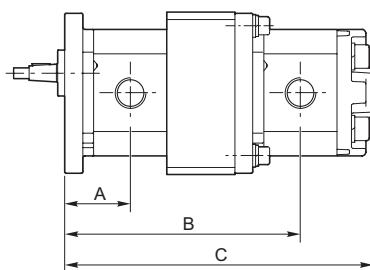
2SP A14 + 1SP A4.2 D SAE A - 10 G (VT)

2SP A14	First pump type	
1SP A4.2	Second pump type	
D	Clockwise rotation	D = Clockwise rotation S = Anticlockwise rotation
SAE A	Flange and version first pump flange	
10	Shaft type first pump	See corresponding single pump
G	Connections type	
(VT)	Optional	

Example of ordering code

3SP A36 + 2SP A14 + 1SP A3.2 D SAE B - 10 G (VT)

3SP A36	First pump type	
2SP A14	Second pump type	
1SP A3.2	Third pump type	
D	Clockwise rotation	D = Clockwise rotation S = Anticlockwise rotation
SAE B	Flange and version first pump flange	
10	Shaft type first pump	See corresponding single pump
G	Connections type	
(VT)	Optional	

GROUP 1 + GROUP 1

 kit order code **010911000000000**

 kit order code **010911000000000**

 kit order code **010911000000000**

	mm (inch)		
	A	B	C
A9.8	52.2 (2.053)	177.9 (7.006)	234.1 (9.217)
A7.8	52.2 (2.053)	174.0 (6.850)	226.2 (8.906)
A6.3	52.2 (2.053)	171.2 (6.738)	220.5 (8.681)
A5.0	52.2 (2.053)	168.6 (6.638)	215.4 (8.480)
A4.2	52.2 (2.053)	167.1 (6.577)	212.3 (8.358)
A3.7	52.2 (2.053)	166.1 (6.539)	210.4 (8.283)
1SP A9.8 +	52.2 (2.053)	165.1 (6.500)	208.4 (8.205)
A3.2	52.2 (2.053)	163.8 (6.447)	205.7 (8.098)
A2.5	52.2 (2.053)	162.8 (6.407)	203.7 (8.020)
A2.0	52.2 (2.053)	162.0 (6.378)	202.2 (7.961)
A1.6	52.2 (2.053)	161.2 (6.344)	200.5 (7.894)
A1.2	52.2 (2.053)	160.6 (6.323)	199.4 (7.850)
A0.9	52.2 (2.053)	160.6 (6.323)	199.4 (7.850)

	mm (inch)		
	A	B	C
A7.8	48.2 (1.898)	166.1 (6.539)	218.3 (8.594)
A6.3	48.2 (1.898)	163.3 (6.427)	212.6 (8.370)
A5.0	48.2 (1.898)	160.7 (6.327)	207.5 (8.169)
A4.2	48.2 (1.898)	159.2 (6.266)	204.4 (8.047)
A3.7	48.2 (1.898)	158.2 (6.228)	202.5 (7.972)
1SP A7.8 +	48.2 (1.898)	157.2 (6.189)	200.5 (7.894)
A3.2	48.2 (1.898)	155.9 (6.136)	197.8 (7.787)
A2.5	48.2 (1.898)	154.9 (6.096)	195.8 (7.709)
A2.0	48.2 (1.898)	154.1 (6.067)	194.3 (7.650)
A1.6	48.2 (1.898)	153.3 (6.033)	192.6 (7.583)
A1.2	48.2 (1.898)	152.7 (6.012)	191.5 (7.539)
A0.9	48.2 (1.898)	152.7 (6.012)	191.5 (7.539)

With SAE AA flange increase A, B, and C dimensions of 0.138 inch

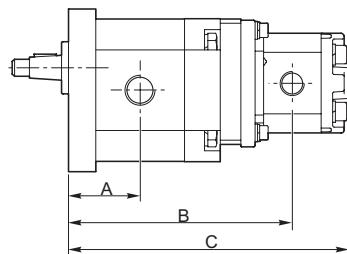
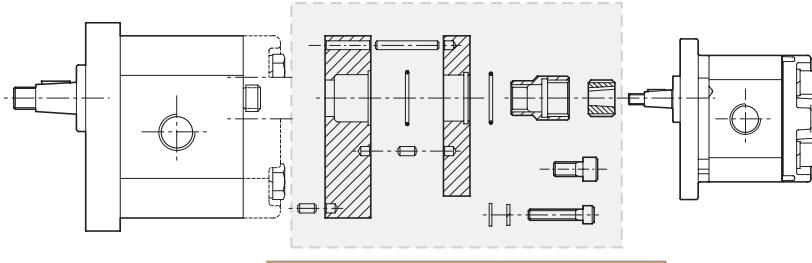
GROUP 1 + GROUP 1

 kit order code **0109110000000000**

 kit order code **0109110000000000**

mm (inch)				
	A	B	C	
1SP A6.3 +	A6.3	45.4 (1.785)	157.6 (6.203)	206.9 (8.146)
	A5.0	45.4 (1.785)	155.0 (6.102)	201.8 (7.945)
	A4.2	45.4 (1.785)	153.5 (6.041)	198.7 (7.823)
	A3.7	45.4 (1.785)	152.5 (6.004)	196.8 (7.748)
	A3.2	45.4 (1.785)	151.5 (5.965)	194.8 (7.669)
	A2.5	45.4 (1.785)	150.2 (5.911)	192.1 (7.563)
	A2.0	45.4 (1.785)	149.2 (5.872)	190.1 (7.484)
	A1.6	45.4 (1.785)	148.4 (5.843)	188.6 (7.425)
	A1.2	45.4 (1.785)	147.6 (5.809)	186.9 (7.358)
	A0.9	45.4 (1.785)	147.0 (5.787)	185.8 (7.315)
1SP A5.0 +	A5.0	42.8 (1.685)	149.9 (5.902)	196.7 (7.744)
	A4.2	42.8 (1.685)	148.4 (5.841)	193.6 (7.622)
	A3.7	42.8 (1.685)	147.4 (5.803)	191.7 (7.547)
	A3.2	42.8 (1.685)	146.4 (5.764)	189.7 (7.469)
	A2.5	42.8 (1.685)	145.1 (5.711)	187.0 (7.362)
	A2.0	42.8 (1.685)	144.1 (5.671)	185.0 (7.283)
	A1.6TC	42.8 (1.685)	143.3 (5.642)	183.5 (7.224)
	A1.2TC	42.8 (1.685)	142.5 (5.608)	181.8 (7.157)
	A0.9TC	42.8 (1.685)	141.9 (5.587)	180.7 (7.114)
	A4.2TC	41.3 (1.624)	145.3 (5.719)	190.5 (7.500)
1SP A4.2 +	A3.7TC	41.3 (1.624)	144.3 (5.681)	188.6 (7.425)
	A3.2TC	41.3 (1.624)	143.3 (5.642)	186.6 (7.346)
	A2.5TC	41.3 (1.624)	141.9 (5.589)	183.9 (7.240)
	A2.0TC	41.3 (1.624)	140.9 (5.549)	181.9 (7.161)
	A1.6TC	41.3 (1.624)	140.2 (5.520)	180.4 (7.102)
	A1.2TC	41.3 (1.624)	139.4 (5.486)	178.7 (7.035)
	A0.9TC	41.3 (1.624)	138.8 (5.465)	177.6 (6.992)

mm (inch)				
	A	B	C	
1SP A3.7 +	A3.7TC	40.3 (1.587)	142.4 (5.606)	186.7 (7.350)
	A3.2TC	40.3 (1.587)	141.4 (5.567)	184.7 (7.272)
	A2.5TC	40.3 (1.587)	140.1 (5.514)	182.0 (7.165)
	A2.0TC	40.3 (1.587)	139.1 (5.474)	180.0 (7.087)
	A1.6TC	40.3 (1.587)	138.3 (5.445)	178.5 (7.028)
	A1.2TC	40.3 (1.587)	137.5 (5.411)	176.8 (6.961)
	A0.9TC	40.3 (1.587)	136.9 (5.390)	175.7 (6.917)
	A3.2TC	39.3 (1.547)	139.4 (5.488)	182.7 (7.193)
	A2.5TC	39.3 (1.547)	138.1 (5.435)	180.0 (7.087)
	A2.0TC	39.3 (1.547)	137.1 (5.396)	178.0 (7.008)
1SP A3.2 +	A1.6TC	39.3 (1.547)	136.3 (5.366)	176.5 (6.949)
	A1.2TC	39.3 (1.547)	135.5 (5.333)	174.8 (6.882)
	A0.9TC	39.3 (1.547)	134.9 (5.311)	173.7 (6.839)
	A2.5TC	37.9 (1.494)	135.4 (5.329)	177.3 (6.980)
	A2.0TC	37.9 (1.494)	134.4 (5.289)	175.3 (6.902)
	A1.6TC	37.9 (1.494)	133.6 (5.260)	173.8 (6.843)
	A1.2TC	37.9 (1.494)	132.8 (5.226)	172.1 (6.776)
	A0.9TC	37.9 (1.494)	132.2 (5.196)	171.0 (6.710)
	A2.0TC			
	A1.6TC			
1SP A2.0 +	A1.2TC			
	A0.9TC			
	A1.6TC	(1.455)	(5.181)	(6.764)
	A1.2TC	(1.455)	(5.148)	(6.697)
1SP A2.5 +	A0.9TC			
	A1.6TC			
	A1.2TC			
	A0.9TC			
1SP A1.6 +	A1.6TC			
	A1.2TC			
	A0.9TC			
	A1.6TC			
1SP A1.2 +	A1.2TC			
	A0.9TC			
	A1.6TC			
	A0.9TC			
1SP A0.9 +	A0.9TC			
	A1.6TC			
	A1.2TC			
	A0.9TC			

GROUP 2 + GROUP 1


kit order code **010921100000000**

mm (inch)				
	A	B	C	
2SP...26 + 1SPA	9.8	62.7 (2.469)	198.1 (7.797)	254.2 (10.008)
	7.8	62.7 (2.469)	194.1 (7.642)	246.3 (9.697)
	6.3	62.7 (2.469)	191.3 (7.530)	240.6 (9.472)
	5	62.7 (2.469)	188.7 (7.429)	235.5 (9.272)
	4.2	62.7 (2.469)	187.2 (7.368)	232.4 (9.150)
	3.7	62.7 (2.469)	186.2 (7.331)	230.5 (9.075)
	3.2	62.7 (2.469)	185.2 (7.291)	228.5 (8.996)
	2.5	62.7 (2.469)	183.9 (7.238)	225.8 (8.890)
	2	62.7 (2.469)	182.9 (7.199)	223.8 (8.811)
	1.6	62.7 (2.469)	182.1 (7.169)	222.3 (8.752)
	1.2	62.7 (2.469)	181.3 (7.136)	220.6 (8.685)
	0.9	62.7 (2.469)	180.7 (7.114)	219.5 (8.642)

kit order code **010921100000000**

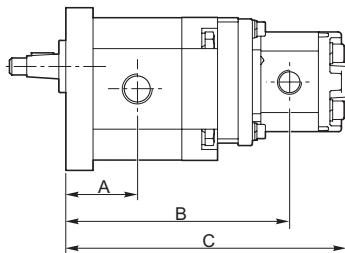
mm (inch)				
	A	B	C	
2SP...22 + 1SPA	9.8	59.8 (2.354)	192.3 (7.569)	248.4 (9.780)
	7.8	59.8 (2.354)	188.3 (7.413)	240.5 (9.469)
	6.3	59.8 (2.354)	185.5 (7.301)	234.8 (9.244)
	5	59.8 (2.354)	182.9 (7.201)	229.7 (9.043)
	4.2	59.8 (2.354)	181.4 (7.140)	226.6 (8.921)
	3.7	59.8 (2.354)	180.4 (7.102)	224.7 (8.846)
	3.2	59.8 (2.354)	179.4 (7.063)	222.7 (8.768)
	2.5	59.8 (2.354)	178.05 (7.010)	220.0 (8.661)
	2	59.8 (2.354)	177.1 (6.970)	218.0 (8.583)
	1.6	59.8 (2.354)	176.3 (6.941)	216.5 (8.524)
	1.2	59.8 (2.354)	175.5 (6.907)	214.8 (8.457)
	0.9	59.8 (2.354)	174.9 (6.886)	213.7 (8.413)

With B80C flange increase A, B, and C dimensions of 0.079 inch
With E52C flange decrease A, B, and C dimensions of 0.106 inch



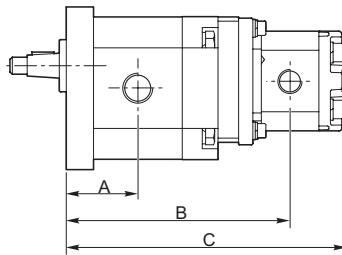
TECHNICAL DATA SHEET

GROUP 2 + GROUP 1



		kit order code 010921100000000		
		mm (inch)		
		A	B	C
2SP..19	+ 1SPA	9.8 (2.256)	57.3 (7.372)	187.3 (9.583)
		7.8 (2.256)	57.3 (7.217)	235.5 (9.272)
		6.3 (2.256)	57.3 (7.104)	229.8 (9.047)
		5 (2.256)	57.3 (7.004)	224.7 (8.846)
		4.2 (2.256)	57.3 (6.943)	221.6 (8.724)
		3.7 (2.256)	57.3 (6.906)	219.7 (8.650)
		3.2 (2.256)	57.3 (6.866)	217.4 (8.571)
		2.5 (2.256)	57.3 (6.813)	215.0 (8.465)
		2 (2.256)	57.3 (6.774)	213.0 (8.386)
		1.6 (2.256)	57.3 (6.744)	211.5 (8.327)
		1.2 (2.256)	57.3 (6.711)	209.8 (8.260)
		0.9 (2.256)	57.3 (6.689)	208.7 (8.217)
		9.8 (2.157)	54.8 (7.175)	182.3 (9.386)
		7.8 (2.157)	54.8 (7.020)	230.5 (9.075)
2SP..16	+ 1SPA	6.3 (2.157))	54.8 (6.907)	224.8 (8.850)
		5 (2.157)	54.8 (6.807)	219.7 (8.650)
		4.2 (2.157)	54.8 (6.746)	216.6 (8.528)
		3.7 (2.157)	54.8 (6.709)	214.7 (8.453)
		3.2 (2.157)	54.8 (6.669)	212.7 (8.374)
		2.5 (2.157)	54.8 (6.616)	210.0 (8.268)
		2 (2.157)	54.8 (6.577)	208.0 (8.189)
		1.6 (2.157)	54.8 (6.547)	206.5 (8.130)
		1.2 (2.157)	54.8 (6.514)	204.8 (8.063)
		0.9 (2.157)	54.8 (6.492)	203.7 (8.020)

		kit order code 010921100000000		
		mm (inch)		
		A	B	C
2SP..14	+ 1SPA	9.8 (2.075)	52.7 (7.010)	178.1 (9.220)
		7.8 (2.075)	52.7 (6.854)	226.3 (8.909)
		6.3 (2.075)	52.7 (6.742)	220.6 (8.685)
		5 (2.075)	52.7 (6.642)	215.5 (8.484)
		4.2 (2.075)	52.7 (6.581)	212.4 (8.362)
		3.7 (2.075)	52.7 (6.543)	210.5 (8.287)
		3.2 (2.075)	52.7 (6.504)	208.5 (8.209)
		2.5 (2.075)	52.7 (6.451)	205.8 (8.102)
		2 (2.075)	52.7 (6.411)	203.8 (8.024)
		1.6 (2.075)	52.7 (6.382)	202.3 (7.965)
		1.2 (2.075)	52.7 (6.348)	200.6 (7.898)
		0.9 (2.075)	52.7 (6.327)	199.5 (7.854)
2SP..11	+ 1SPA	9.8 (1.976)	50.2 (6.813)	173.1 (9.024)
		7.8 (1.976)	50.2 (6.657)	169.1 (8.713)
		6.3 (1.976)	50.2 (6.545)	166.3 (8.488)
		5 (1.976)	50.2 (6.445)	163.7 (8.287)
		4.2 (1.976)	50.2 (6.384)	162.2 (8.165)
		3.7 (1.976)	50.2 (6.346)	161.2 (8.091)
		3.2 (1.976)	50.2 (6.307)	160.2 (8.012)
		2.5 (1.976)	50.2 (6.254)	158.9 (7.906)
		2 (1.976)	50.2 (6.215)	157.9 (7.827)
		1.6 (1.976)	50.2 (6.185)	157.1 (7.768)
		1.2 (1.976)	50.2 (6.152)	156.3 (7.701)
		0.9 (1.976)	50.2 (6.130)	155.7 (7.657)

GROUP 2 + GROUP 1

 kit order code **010921100000000**

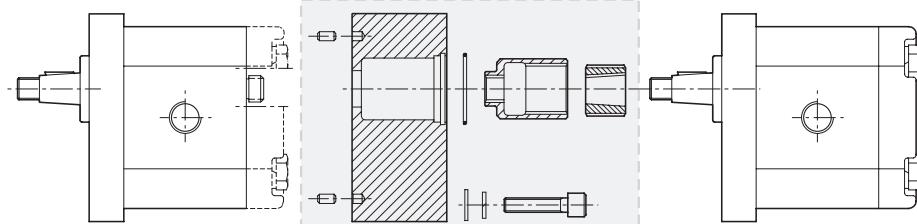
 kit order code **010921100000000**

		mm (inch)		
		A	B	C
2SP..8	+ 1SPA	9.8 (1.896)	48.2 (6.652)	168.9 (8.862)
		7.8 (1.896)	48.2 (6.496)	217.2 (8.551)
		6.3 (1.896)	48.2 (6.384)	211.5 (8.327)
		5 (1.896)	48.2 (6.283)	206.4 (8.126)
		4.2 (1.896)	48.2 (6.222)	203.3 (8.004)
		3.7 (1.896)	48.2 (6.185)	201.4 (7.929)
		3.2 (1.896)	48.2 (6.146)	199.4 (7.850)
		2.5 (1.896)	48.2 (6.093)	196.7 (7.744)
		2 (1.896)	48.2 (6.053)	194.7 (7.665)
		1.6 (1.896)	48.2 (6.024)	193.2 (7.606)
		1.2 (1.896)	48.2 (5.990)	191.5 (7.539)
		0.9 (1.896)	48.2 (5.969)	190.4 (7.496)
		9.8 (1.813)	46.1 (6.486)	164.8 (8.697)
		7.8 (1.813)	46.1 (6.331)	160.8 (8.386)
2SP..6	+ 1SPA	6.3 (1.813)	46.1 (6.219)	157.9 (8.161)
		5 (1.813)	46.1 (6.118)	155.4 (7.961)
		4.2 (1.813)	46.1 (6.057)	153.9 (7.839)
		3.7 (1.813)	46.1 (6.020)	152.9 (7.764)
		3.2 (1.813)	46.1 (5.980)	151.9 (7.685)
		2.5 (1.813)	46.1 (5.927)	150.6 (7.579)
		2 (1.813)	46.1 (5.888)	149.6 (7.500)
		1.6 (1.813)	46.1 (5.858)	148.8 (7.441)
		1.2 (1.813)	46.1 (5.825)	147.9 (7.374)
		0.9 (1.813)	46.1 (5.803)	147.4 (7.331)

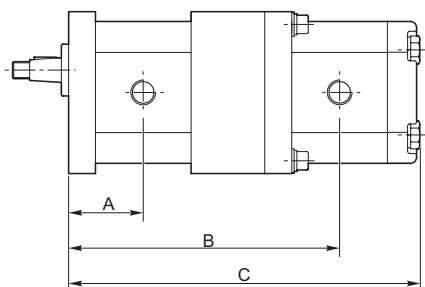
		mm (inch)		
		A	B	C
2SP..4	+ 1SPA	9.8 (1.748)	44.4 (6.652)	168.9 (8.567)
		7.8 (1.748)	44.4 (7.642)	194.1 (8.256)
		6.3 (1.748)	44.4 (7.530)	219.3 (8.032)
		5 (1.748)	44.4 (7.429)	188.7 (7.831)
		4.2 (1.748)	44.4 (7.368)	187.2 (7.709)
		3.7 (1.748)	44.4 (7.331)	186.2 (7.634)
		3.2 (1.748v)	44.4 (7.291)	185.2 (7.555)
		2.5 (1.748)	44.4 (7.238)	183.9 (7.449)
		2 (1.748)	44.4 (7.199)	182.9 (7.370)
		1.6 (1.748)	44.4 (7.169)	182.1 (7.311)
		1.2 (1.748)	44.4 (7.136)	181.3 (7.244)
		0.9 (1.748)	44.4 (7.114)	180.7 (7.201)
		9.8 (1.813)	46.1 (6.486)	220.9 (8.697)
		7.8 (1.813)	46.1 (6.331)	213.0 (8.386)
		6.3 (1.813)	46.1 (6.219)	207.3 (8.161)

With B80C flange increase A, B, and C dimensions of 0.079 inch
With E52C flange decrease A, B, and C dimensions of 0.106 inch

GROUP 2 + GROUP 2



kit order code **010922000000000**

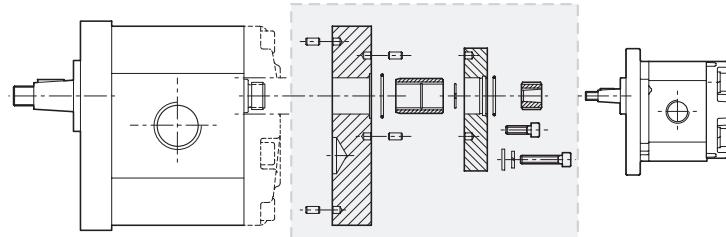
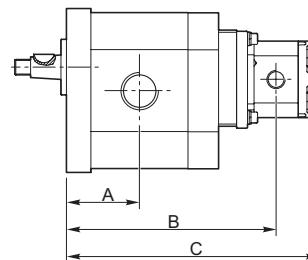


			kit order code 010922000000000		
			mm (inch)		
			A	B	C
2SP ...4	+	2SP ... 4	44.4 (1.748)	166.2 (6.543)	214.8 (8.457)
			6	46.0 (1.811)	171.2 (6.740)
2SP ...6	+	2SP ...	4	46.0 (1.811)	169.5 (6.673)
			8	48.1 (1.894)	177.5 (6.988)
2SP ...8	+	2SP ...	6	48.1 (1.894)	175.4 (6.906)
			4	48.1 (1.894)	173.7 (6.839)

			kit order code 010922000000000		
			mm (inch)		
			A	B	C
			11	50.2 (1.976)	183.6 (7.228)
2SP ...11	+	2SP ...	8	50.2 (1.976)	181.6 (7.150)
			6	50.2 (1.976)	179.5 (7.067)
			4	50.2 (1.976)	177.8 (7.000)
2SP ...14	+	2SP ...	14	52.7 (2.075)	191.1 (7.524)
			11	52.7 (2.075)	188.6 (7.425)
			8	52.7 (2.075)	186.6 (7.346)
			6	52.7 (2.075)	184.5 (7.264)
			4	52.7 (2.075)	182.8 (7.197)

GROUP 2 + GROUP 2


kit order code 0109220000000000				kit order code 0109220000000000					
				mm (inch)					
	A	B	C		A	B	C		
2SP ...16 + 2SP ...	16	54.8 (2.157)	197.4 (7.772)	256.4 (10.094)	2SP ...26 + 2SP ...	26	62.7 (2.469)	221.1 (8.705)	288.0 (11.339)
	14	54.8 (2.157)	195.3 (7.689)	252.2 (9.929)		22	62.7 (2.469)	218.2 (8.591)	282.2 (11.110)
	11	54.8 (2.157)	192.8 (7.591)	247.2 (9.732)		19	62.7 (2.469)	215.7 (8.492)	277.2 (10.913)
	8	54.8 (2.157)	190.8 (7.512)	243.1 (9.571)		16	62.7 (2.469)	213.2 (8.394)	272.2 (10.717)
	6	54.8 (2.157)	188.7 (7.429)	238.9 (9.406)		14	62.7 (2.469)	211.1 (8.311)	268.0 (10.551)
	4	54.8 (2.157)	187.0 (7.362)	235.6 (9.276)		11	62.7 (2.469)	208.6 (8.213)	263.0 (10.354)
	19	57.3 (2.256)	204.9 (8.067)	266.4 (10.488)		8	62.7 (2.469)	206.6 (8.134)	258.9 (10.193)
	16	57.3 (2.256)	202.4 (7.969)	261.4 (10.291)		6	62.7 (2.469)	204.5 (8.051)	254.7 (10.028)
2SP ...19 + 2SP ...	14	57.3 (2.256)	200.3 (7.886)	257.2 (10.126)		4	62.7 (2.469)	202.8 (7.984)	251.4 (9.898)
	11	57.3 (2.256)	197.8 (7.787)	252.2 (9.929)					
	8	57.3 (2.256)	195.8 (7.709)	248.1 (9.768)					
	6	57.3 (2.256)	193.7 (7.626)	243.9 (9.602)					
	4	57.3 (2.256)	192.0 (7.559)	240.6 (9.472)					
	22	59.8 (2.354)	212.4 (8.362)	276.4 (10.882)					
	19	59.8 (2.354)	209.9 (8.264)	271.4 (10.685)					
	16	59.8 (2.354)	207.4 (8.165)	266.4 (10.488)					
2SP ...22 + 2SP ...	14	59.8 (2.354)	205.3 (8.083)	262.2 (10.323)					
	11	59.8 (2.354)	202.8 (7.984)	257.2 (10.126)					
	8	59.8 (2.354)	200.8 (7.906)	253.1 (9.965)					
	6	59.8 (2.354)	198.7 (7.823)	248.9 (9.799)					
	4	59.8 (2.354)	197.0 (7.756)	245.6 (9.669)					

GROUP 3 + GROUP 1

 kit order code **010931100000000**

 kit order code **010931100000000**

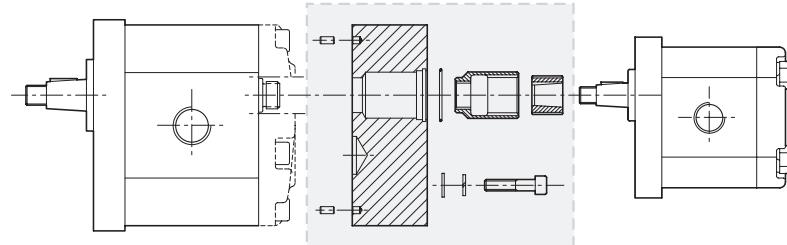
 kit order code **010931100000000**

mm (inch)				
	A	B	C	
3SP..62 + 1SPA	9.8 (3.163)	80.4 (3.163)	234.9 (9.250)	291.1 (11.461)
	7.8 (3.163)	80.4 (3.163)	231.0 (9.094)	283.2 (11.150)
	6.3 (3.163)	80.4 (3.163)	228.2 (8.982)	277.5 (10.925)
	5 (3.163)	80.4 (3.163)	225.6 (8.882)	272.4 (10.724)
	4.2 (3.163)	80.4 (3.163)	224.1 (8.821)	269.3 (10.602)
	3.7 (3.163)	80.4 (3.163)	223.1 (8.783)	267.4 (10.528)
	3.2 (3.163)	80.4 (3.163)	222.1 (8.744)	265.4 (10.449)
	2.5 (3.163)	80.4 (3.163)	220.8 (8.691)	262.7 (10.343)
	2 (3.163)	80.4 (3.163)	219.8 (8.652)	260.7 (10.264)
	1.6 (3.163)	80.4 (3.163)	219.0 (8.622)	259.2 (10.205)
	1.2 (3.163)	80.4 (3.163)	218.2 (8.589)	257.5 (10.138)
	0.9 (3.163)	80.4 (3.163)	217.6 (8.567)	256.4 (10.094)

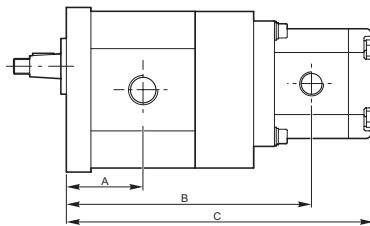
mm (inch)				
	A	B	C	
3SP..52 + 1SPA	9.8 (3.006)	76.4 (8.935)	226.9 (11.146)	283.1
	7.8 (3.006)	76.4 (8.780)	223.0 (10.835)	275.2
	6.3 (3.006)	76.4 (8.667)	220.2 (10.610)	269.5
	5 (3.006)	76.4 (8.567)	217.6 (10.409)	264.4
	4.2 (3.006)	76.4 (8.506)	216.1 (10.287)	261.3
	3.7 (3.006)	76.4 (8.469)	215.1 (10.213)	259.4
	3.2 (3.006)	76.4 (8.429)	214.1 (10.134)	257.4
	2.5 (3.006)	76.4 (8.376)	212.8 (10.028)	254.7
	2 (3.006)	76.4 (8.337)	211.8 (9.949)	252.7
	1.6 (3.006)	76.4 (8.307)	211.0 (9.890)	251.2
	1.2 (3.006)	76.4 (8.274)	210.2 (9.823)	249.5
	0.9 (3.006)	76.4 (8.252)	209.6 (9.780)	248.4

With SAE B flange increase A, B, and C dimensions of 0.118 inch

GROUP 3 + GROUP 2



kit order code **010932000000000**



kit order code **010932000000000**

mm (inch)

	A	B	C
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26	80.4 (3.165)	257.0 (10.118)	323.9 (12.752)
22	80.4 (3.165)	254.1 (10.004)	318.1 (12.524)
19	80.4 (3.165)	251.6 (9.906)	313.1 (12.327)
16	80.4 (3.165)	249.1 (9.807)	308.1 (12.130)
3SP ...62 + 2SP	14 (3.165)	247.0 (9.724)	303.9 (11.965)
	11 (3.165)	244.5 (9.626)	298.9 (11.768)
	8 (3.165)	242.4 (9.543)	294.8 (11.606)
	6 (3.165)	240.3 (9.461)	290.6 (11.441)
	4 (3.165)	238.7 (9.398)	287.3 (11.311)

kit order code **010932000000000**

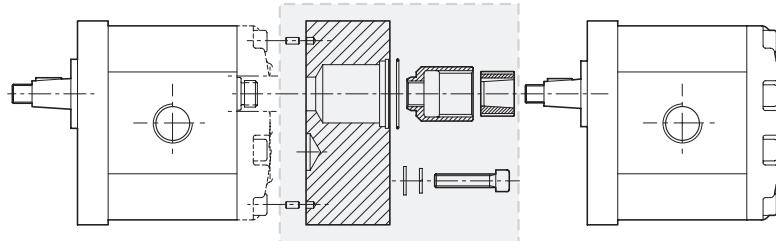
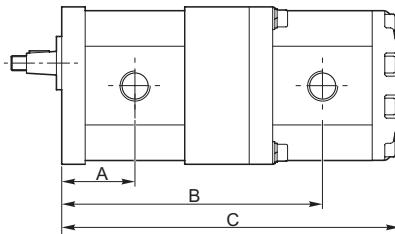
mm (inch)

	A	B	C
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26	76.4 (3.008)	249.0 (9.803)	315.9 (12.437)
22	76.4 (3.008)	246.1 (9.689)	310.1 (11.209)
19	76.4 (3.008)	243.6 (9.591)	305.1 (11.012)
16	76.4 (3.008)	241.1 (9.492)	300.1 (11.815)
3SP ...52 + 2SP	14 (3.008)	76.4 (9.409)	239.0 (11.650)
	11 (3.008)	76.4 (9.311)	236.5 (11.453)
	8 (3.008)	76.4 (9.228)	234.4 (11.291)
	6 (3.008)	76.4 (9.146)	232.3 (11.126)
	4 (3.008)	76.4 (9.083)	230.7 (10.996)

GROUP 3 + GROUP 2


kit order code 0109320000000000			kit order code 0109320000000000						
mm (inch)			mm (inch)						
	A	B	C		A	B	C		
3SP ...44 + 2SP	26	72.9 (2.870)	242.0 (9.528)	308.9 (12.161)	3SP ...29 + 2SP	26	66.9 (2.634)	230.0 (9.055)	296.9 (11.689)
	22	72.9 (2.870)	239.1 (9.413)	303.1 (11.933)		22	66.9 (2.634)	227.1 (8.941)	291.1 (11.461)
	19	72.9 (2.870)	236.6 (9.315)	298.1 (11.736)		19	66.9 (2.634)	224.6 (8.843)	286.1 (11.264)
	16	72.9 (2.870)	234.1 (9.217)	293.1 (11.539)		16	66.9 (2.634)	222.1 (8.744)	281.1 (11.067)
	14	72.9 (2.870)	232.0 (9.134)	288.9 (11.374)		14	66.9 (2.634)	220.0 (8.661)	276.9 (10.902)
	11	72.9 (2.870)	229.5 (9.035)	283.9 (11.177)		11	66.9 (2.634)	217.5 (8.563)	271.9 (10.705)
	8	72.9 (2.870)	227.4 (8.953)	279.8 (11.016)		8	66.9 (2.634)	215.4 (8.480)	267.8 (10.543)
	6	72.9 (2.870)	225.3 (8.870)	275.6 (10.850)		6	66.9 (2.634)	213.3 (8.398)	263.6 (10.378)
	4	72.9 (2.870)	223.7 (8.807)	272.3 (10.720)		4	66.9 (2.634)	201.7 (7.941)	260.3 (10.248)
3SP ...36 + 2SP	26	69.9 (2.752)	236.0 (9.291)	302.9 (11.925)	3SP ...22 + 2SP	26	63.9 (2.516)	224.0 (8.819)	290.9 (11.453)
	22	69.9 (2.752)	233.1 (9.177)	297.1 (11.697)		22	63.9 (2.516)	221.1 (8.705)	285.1 (11.224)
	19	69.9 (2.752)	230.6 (9.079)	292.1 (11.500)		19	63.9 (2.516)	218.6 (8.606)	280.1 (11.028)
	16	69.9 (2.752)	228.1 (8.980)	287.1 (11.303)		16	63.9 (2.516)	216.1 (4.571)	275.1 (10.831)
	14	69.9 (2.752)	226.0 (8.898)	282.9 (11.138)		14	63.9 (2.516)	214.0 (8.425)	270.9 (10.665)
	11	69.9 (2.752)	223.5 (8.799)	277.9 (10.941)		11	63.9 (2.516)	211.5 (8.327)	265.9 (10.469)
	8	69.9 (2.752)	221.4 (8.717)	273.8 (10.780)		8	63.9 (2.516)	209.4 (8.244)	261.8 (10.307)
	6	69.9 (2.752)	219.3 (8.634)	269.6 (10.614)		6	63.9 (2.516)	207.3 (8.161)	257.6 (10.142)
	4	69.9 (2.752)	217.7 (8.571)	266.3 (10.484)		4	63.9 (2.516)	205.7 (12.035)	254.3 (10.012)
	26	68.4 (2.693)	232.0 (9.134)	299.9 (11.807)		26	62.4 (2.457)	221.0 (8.701)	287.9 (11.335)
3SP ...33 + 2SP	22	68.4 (2.693)	230.1 (9.059)	294.1 (11.579)		22	62.4 (2.457)	218.1 (8.587)	282.1 (11.106)
	19	68.4 (2.693)	227.6 (8.961)	289.1 (11.382)		19	62.4 (2.457)	215.6 (8.488)	277.1 (10.909)
	16	68.4 (2.693)	225.1 (8.862)	284.1 (11.185)		16	62.4 (2.457)	213.1 (8.390)	272.1 (10.713)
	14	68.4 (2.693)	223.0 (8.780)	279.9 (11.020)	3SP ...19 + 2SP	14	62.4 (2.457)	211.0 (8.307)	267.9 (10.547)
	11	68.4 (2.693)	220.5 (8.681)	274.9 (10.823)		11	62.4 (2.457)	208.5 (8.209)	262.9 (10.350)
	8	68.4 (2.693)	218.4 (8.598)	270.8 (10.661)		8	62.4 (2.457)	206.4 (12.063)	258.8 (10.189)
	6	68.4 (2.693)	216.3 (8.516)	266.6 (10.496)		6	62.4 (2.457)	204.3 (8.043)	254.6 (10.024)
	4	68.4 (2.693)	214.7 (8.453)	263.3 (10.366)		4	62.4 (2.457)	202.7 (7.980)	251.3 (9.894)

GROUP 3 + GROUP 3

 kit order code **0109330000000000**

 kit order code **0109330000000000**

mm (inch)

	A	B	C
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3SP 62 + 3 SP ..	62	80.4 (3.165)	283.7 (11.169)	367.6 (14.472)
	52	80.4 (3.165)	279.7 (11.012)	359.6 (14.157)
	44	80.4 (3.165)	276.2 (10.874)	352.6 (13.882)
	36	80.4 (3.165)	273.2 (10.756)	346.6 (13.646)
	33	80.4 (3.165)	272.7 (10.736)	343.6 (13.528)
	29	80.4 (3.165)	270.2 (10.638)	340.6 (13.409)
	22	80.4 (3.165)	267.2 (10.520)	334.6 (13.173)
	19	80.4 (3.165)	265.7 (10.461)	331.6 (13.055)
	52	76.4 (3.008)	271.7 (10.697)	351.6 (13.843)
	44	76.4 (3.008)	268.2 (10.559)	344.6 (13.567)

 kit order code **0109330000000000**

mm (inch)

	A	B	C
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3SP 36 + 3 SP ..	36	69.9 (2.752)	252.2 (9.929)	325.6 (12.819)
	33	69.9 (2.752)	250.7 (9.870)	322.6 (12.701)
	29	69.9 (2.752)	249.2 (9.811)	319.6 (12.583)
	22	69.9 (2.752)	246.2 (9.693)	313.6 (12.346)
	19	69.9 (2.752)	244.7 (9.634)	310.6 (12.228)
	33	68.4 (2.693)	247.7 (9.752)	319.6 (12.583)
	29	68.4 (2.693)	246.2 (9.693)	316.6 (12.465)
	22	68.4 (2.693)	243.2 (9.575)	310.6 (12.228)
	19	68.4 (2.693)	241.7 (9.516)	307.6 (12.110)
	29	66.9 (2.634)	243.2 (9.575)	313.6 (12.346)

3SP 29 + 3 SP ..	22	66.9 (2.634)	240.2 (9.457)	307.6 (12.110)
	19	66.9 (2.634)	238.7 (9.398)	304.6 (11.992)
	22	63.9 (2.516)	234.2 (9.220)	301.6 (11.874)
	19	63.9 (2.516)	232.7 (9.161)	298.6 (11.756)

3SP 19 + 3 SP ..	19	62.4 (2.457)	229.7 (9.043)	295.6
	44	72.9 (2.870)	261.2 (10.283)	337.6 (13.291)
	36	72.9 (2.870)	258.2 (10.165)	331.6 (13.055)
	33	72.9 (2.870)	256.7 (10.106)	328.6 (12.937)
	29	72.9 (2.870)	255.2 (10.047)	325.6 (12.819)
	22	72.9 (2.870)	252.2 (9.929)	319.6 (12.583)
	19	72.9 (2.870)	250.7 (9.870)	316.6 (12.465)