

## FFH25

### Hose Crimper Operated with Double Stage Hand Pump, Max Hose Size 1 1/2" 2-SN (DN38, -24)

Compact, Precise, Simple and Easy to use hose crimping machine with Aluminium head

Reliable and precise hand hose crimping machine with perfect geometry results. This machine is compact, reliable, robust and easy to use and handle thanks to its low weight aluminium head (40KG's).

The use of this machine is ideally recommended for service hose assembly up to 1" 4-Wire spiral and 1 1/2" 2-Wire and can also be used to crimp small tubes and cables.

Picture : FFH25 with Double Speed Pump

**Crimps up to 1 1/2" Hose**



High Precision Vernier Sound Signal box with Battery Tester



#### PRODUCT FEATURES

- COMPACT MACHINE
- EASY TO USE - 40 KGS
- DOUBLE SPEED HAND PUMP
- HIGH PRECISION VERNIER WITH SOUND SIGNAL

#### TECHNICAL SPECIFICATION

Maximum capacity : For an intermittent use in high pressure hose assembling	2-SN: 1 1/2" (DN38, -24) 4-SP: 1 1/4" (DN32, -20) 6-SP or Interlock: 1" (DN25, -16)
Hand Pump	Max. 340 bar Double stage pump with 1st stage = Fast approach (25 cm <sup>3</sup> / stroke, max. 50b) + 2nd Stage = Crimp approach (5 cm <sup>3</sup> /stroke, max. 320b)
Radial Crimp force	135 Tons (340 bar)
Die opening	Ø Die + 18mm
Opening without dies	90mm
Dimensions of machine	Width: 500mm Depth: 300mm Height: 550mm
Net weight (with oil, without dies)	40 kgs (with oil, w/o dies)
Packing details (for transport purposes)	Each machine on wood crate (NIMP15 conform) Packing dimensions : 55x70x75cms, 55 kgs

#### PRICE FOR MACHINE

NO DIE INCLUDED				
SELECT DIES FROM TABLE BELOW				
PART NO.	DIE SIZE Ø	HOSE SIZE	NETT. PRICE	
			£ STERLING	€ EUROS
FF25-DIE-06	6	*BY MAN		
FF25-DIE-08	8	*BY MAN		
FF25-DIE-10	10	*BY MAN		
FF25-DIE-12	12	*BY MAN		
FF25-DIE-15	15	*BY MAN		
FF25-DIE-18	18	**1/4"		
FF25-DIE-21	21	**3/8"		
FF25-DIE-24	24	**1/2"		
FF25-DIE-27	27	**5/8"		
FF25-DIE-30	30	**3/4"		
FF25-DIE-33	33	*BY MAN		
FF25-DIE-39	39	**1"		
FF25-DIE-48	48	*BY MAN		
FF25-DIE-51	51	**1 1/4"		
FF25-DIE-57	57	1 1/2"		

\*\*The hose sizes stating hose size in table above are for use with Flowfits Vincke Hydraulic Hose!

\*BY MAN = By Manufacturer, Hose size determined by hose manufacturers crimping data- Please check with YOUR hose supplier!